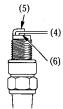
- Visually inspect the spark plug electrodes for wear. The center electrode should have square edges and the side electrode should not be eroded.
- Discard the spark plug if there is apparent wear or if the insulator is cracked or chipped.
- 6. Check the spark plug gap (4) using a wire-type feeler gauge. If adjustment is necessary, bend the side electrode (5) carefully.

The gap should be:

$$0.8 - 0.9 \text{ mm} (0.03 - 0.04 \text{ in})$$



- (4) Spark plug gap
- (5) Side electrode
- (6) Center electrode

- Make sure the plug washer is in good condition.
- With the plug washer attached, thread the spark plug in by hand to prevent crossthreading.
- 9. Tighten a new spark plug 1/2 turn with a spark plug wrench to compress the washer. If you are reusing a plug, it should only take 1/8 1/4 turn after the plug seats.

## NOTICE

The spark plug must be securely tightened. An improperly tightened plug can become very hot and possibly damage the engine.

10. Reinstall the spark plug cap.