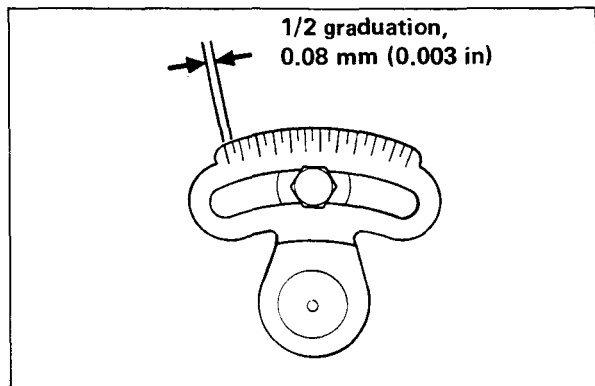


5. Loosen the valve adjuster lock bolts (6).
6. Move the intake and exhaust adjusters counter-clockwise until you feel slight resistance.
7. Return the adjusters 1/2 a graduation clockwise and tighten the lock bolts securely.

**NOTE:**

- \* Make sure the adjusters do not move when tightening the lock bolts. Half of a graduation is equal to 0.08 mm (0.003 in), which is the specified valve clearance.



8. Reinstall the removed parts in the reverse order of removal.