

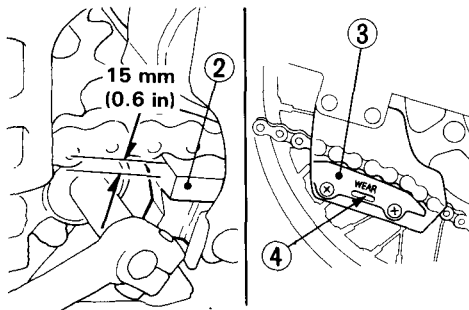
4. Check the chain slipper (2) and chain guide slider (3) for wear.

If the distance from the bottom of the groove to the lower end of the chain slipper exceeds the limit, the chain slipper must be replaced. Chain slipper depth limit:

15 mm (0.6 in)

Replace the chain guide slider if the chain is visible through the wear inspection window (4).

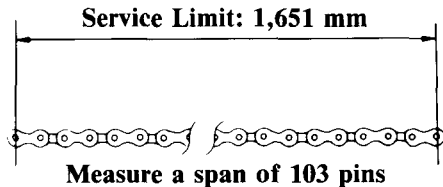
5. Measure a section of the drive chain to determine whether the chain is worn beyond its service limit. Remove the drive chain and measure the distance between a span of 103 pins from pin center to pin center. On a new chain, this distance will measure 1,635 mm (64.4 in). If the distance exceeds 1,651 mm (65.0 in), the chain is worn out and should be replaced.



(2) Chain slipper

(3) Chain guide slider

(4) Inspection window



Measure a span of 103 pins