- **8.** Install the new oil filter with the OUT-SIDE mark facing out.
- **9.** Install the oil filter spring into the oil filter cover, and then install the new gasket and oil filter cover by tightening the oil filter cover bolts

Torque: 9 lbf·ft (12 N·m, 1.2 kgf·m).

10. Install a new sealing washer onto the drain bolt. Tighten the drain bolt.

Torque: 18 lbf·ft (24 N·m, 2.4 kgf·m).

 Fill the crankcase with the recommended oil (≥ P. 42) and install the oil fill cap.

Required oil When changing oil & engine oil filter:

1.6 US qt (1.5 liters) When changing oil only: 1.5 US qt (1.4 liters)

- **12.** Check the oil level. ≥ P. 59
- 13. Check that there are no oil leaks.
- **14.** Install the right under fairing and right middle fairing.

NOTICE

Improper installation of the oil filter can result in serious damage to the engine.

