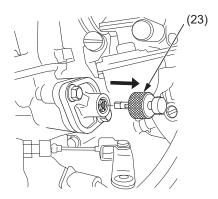
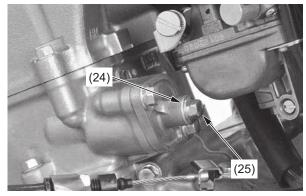
Valve Clearance

13. Remove the tensioner stopper (23) from the cam chain tensioner lifter.

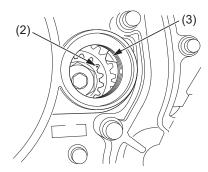


- (23) tensioner stopper
- 14. Install a new sealing washer (24) and tighten the cam chain tensioner lifter cover bolt (25).



- (24) sealing washer
- (25) cam chain tensioner lifter cover bolt

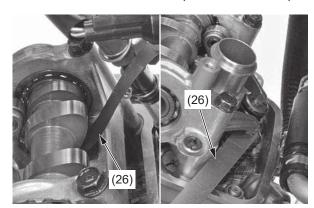
15. Rotate the primary drive gear bolt (crankshaft) clockwise two turns and align the punch mark (2) with the index mark (3).



- (2) punch mark (3) index mark
- 16. Measure the intake valve clearance and exhaust valve clearance by inserting a feeler gauge (26).

Valve Clearance:

IN: 0.006 ± 0.001 in $(0.16 \pm 0.03 \text{ mm})$ EX: 0.010 ± 0.001 in $(0.26 \pm 0.03 \text{ mm})$

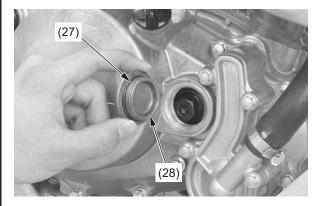


(26) feeler gauge

- 17. Coat a new O-ring (27) with oil and install it onto the crankshaft hole cap (28).
 - Apply grease to the crankshaft hole cap threads.

Install and tighten the crankshaft hole cap to the specified torque:

11 lbf·ft (15 N·m, 1.5 kgf·m)



- (27) O-ring
- (28) crankshaft hole cap