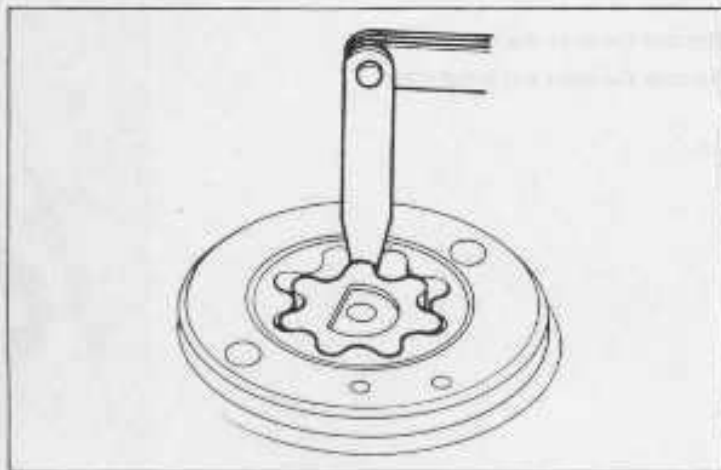
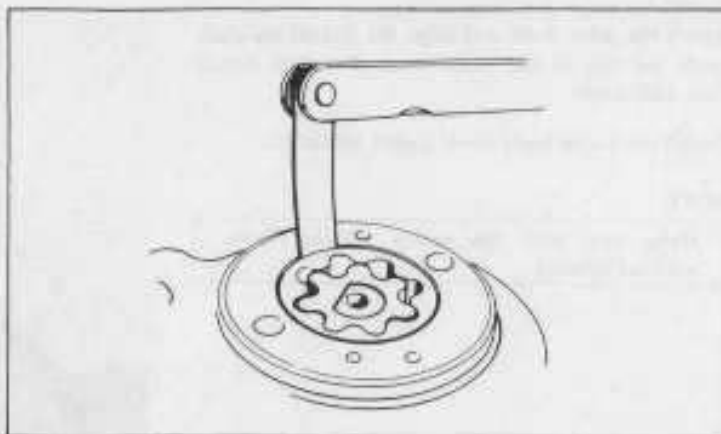




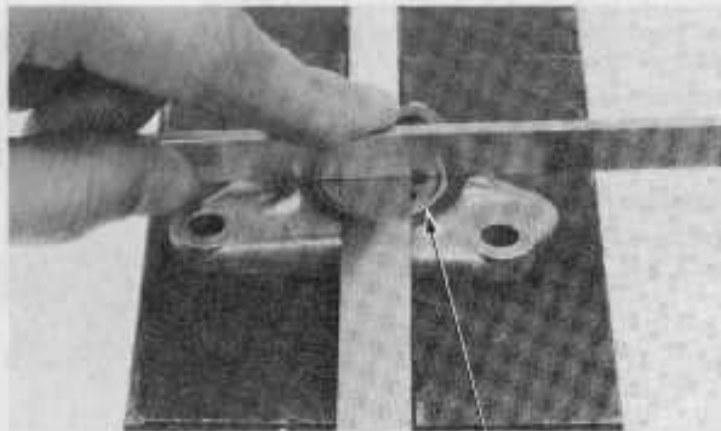
Measure the rotor tip clearance.  
**SERVICE LIMIT: 0.20 mm (0.008 in)**



Measure the pump body clearance.  
**SERVICE LIMIT: 0.20 mm (0.008 in)**



Measure the rotor and clearance.  
**SERVICE LIMIT: 0.12 mm (0.005 in)**



GASKET