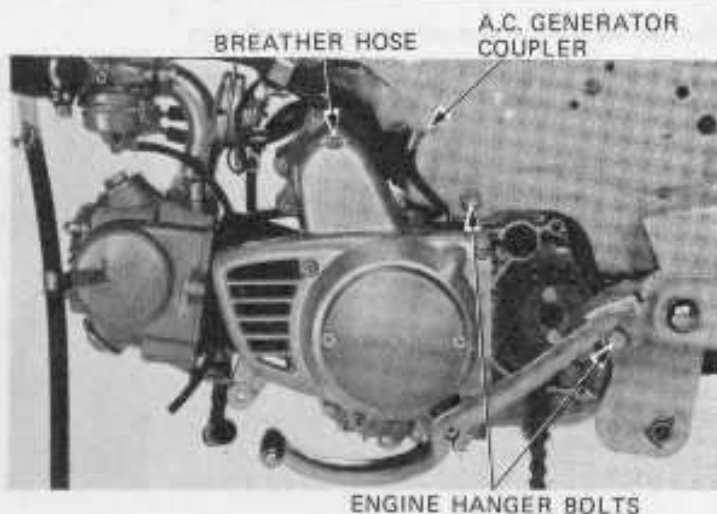




Disconnect the A.C. generator coupler.
Remove the breather hose from the separator and clamp.
Remove the two engine hanger bolts and remove the engine.

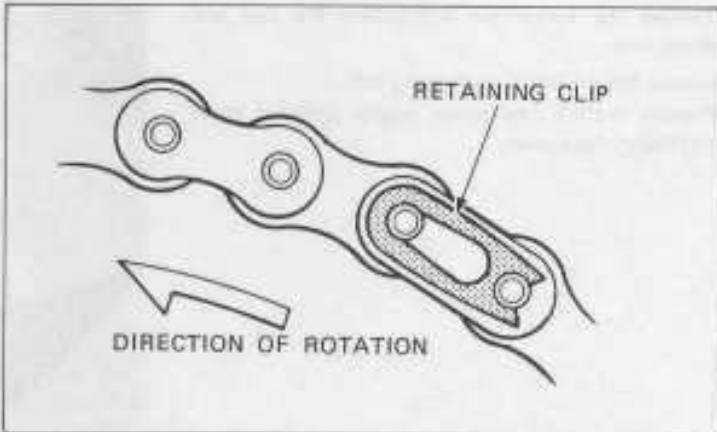


ENGINE INSTALLATION

Install the engine in the reverse order of removal.

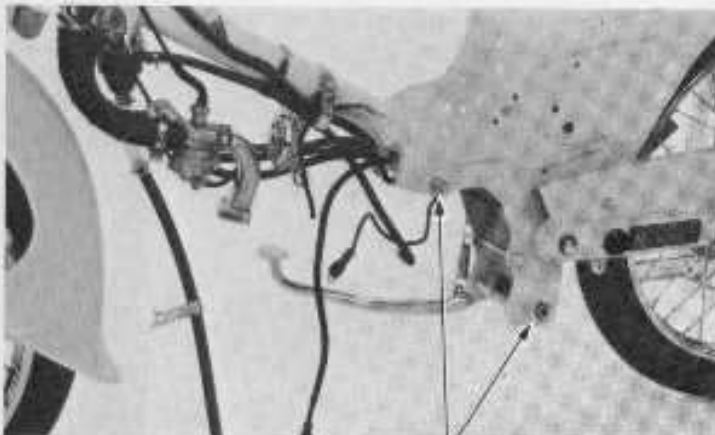
NOTE

- When installing the drive chain master link, make sure that the retaining clip open end faces the opposite direction of normal chain rotation.
- Route the wires and cables properly (page 1-6).
- Fill the crankcase to the proper level with the recommended oil (page 2-2).
- Adjust the drive chain tension (page 3-11).



TORQUE VALUES:

- Footpegs/side stand assembly:
2.0–2.5 kg-m (14–18 ft-lb)
- Engine hanger bolts:
2.5–3.5 kg-m (18–25 ft-lb)



2.5–3.5 kg-m
(18–25 ft-lb)