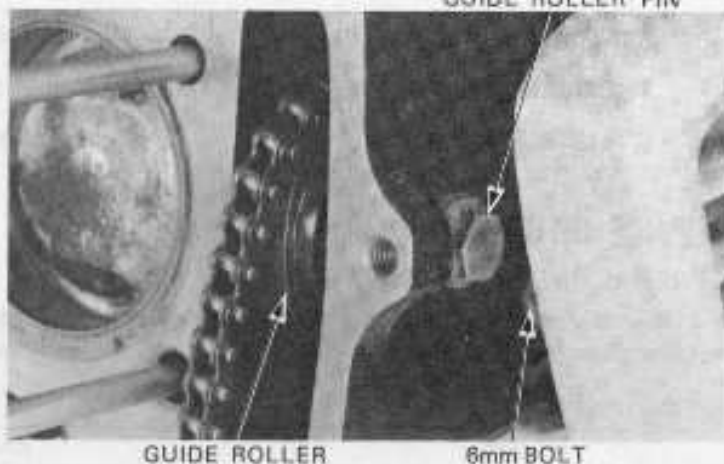




CYLINDER REMOVAL

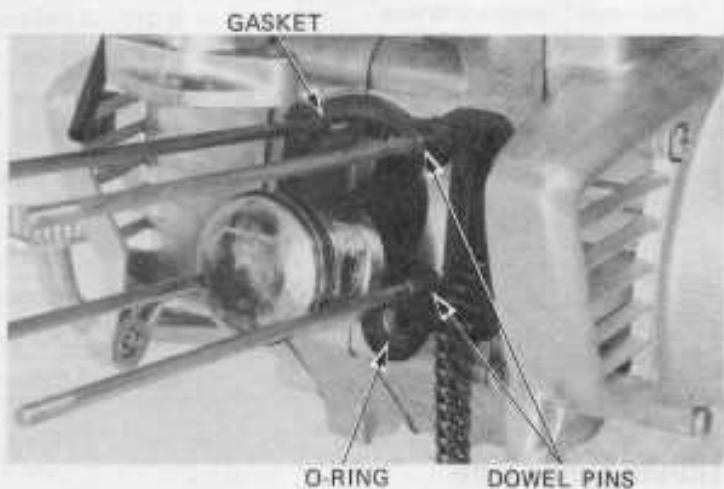
- Remove the cylinder head (Section 6).
- Remove the 6 mm bolt.
- Remove the guide roller pin and guide roller.
- Remove the cylinder.



GUIDE ROLLER

6mm BOLT

- Remove the O-ring, gasket and dowel pins.



GASKET

O-RING

DOWEL PINS

CYLINDER INSPECTION

- Inspect the cylinder bore for wear or damage.
- Measure the cylinder I.D. at three levels in X and Y axis.

STANDARD: 47.005–47.015 mm
(1.8506–1.8510 in)

SERVICE LIMIT: 47.05 mm (1.852 in)

