

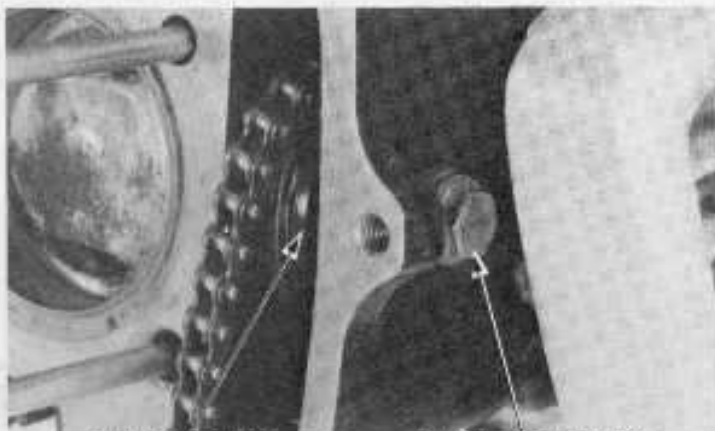


Install the cam chain guide roller and tighten the guide roller pin.

TORQUE: 0.9–1.4 kg-m (6.5–10 ft-lb)

Loosely install the 6 mm bolt.

Install the cylinder head (Section 6).



GUIDE ROLLER

GUIDE ROLLER PIN