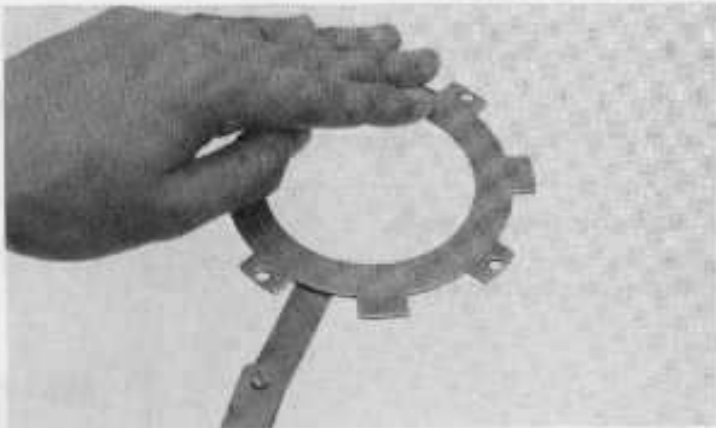




Check the rollers and plates for excessive wear.
Replace if necessary.

Check for plate warpage on a surface plate using a feeler gauge.

SERVICE LIMIT: 0.2 mm (0.01 in)



DRIVE GEAR INSPECTION

Check for wear or damage.
Measure the drive gear I.D.

STANDARD: 21.000–21.021 mm
(0.8268–0.8276 in)

SERVICE LIMIT: 21.05 mm (0.829 in)



CLUTCH CENTER GUIDE INSPECTION

Check for wear or damage.
Measure the clutch center guide O.D.

STANDARD: 20.930–20.950 mm
(0.8240–0.8248 in)

SERVICE LIMIT: 20.90 mm (0.823 in)

