



## CLUTCH ASSEMBLY

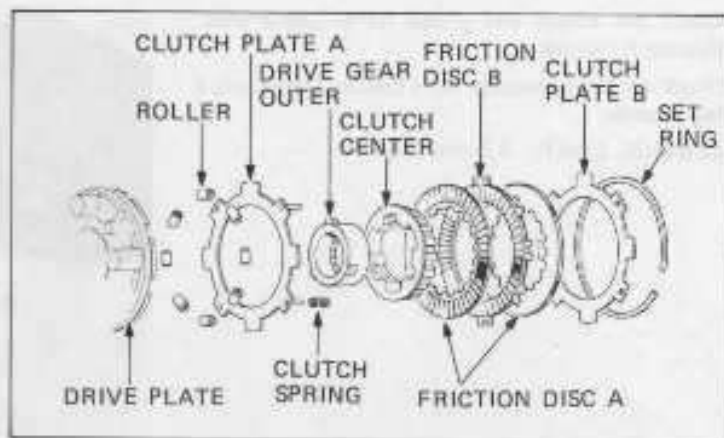
Place the clutch springs on the drive plate and install the drive plate to the clutch outer.

### NOTE

Tighten the screws in 2-3 steps in a crisscross pattern.

Install the clutch damper springs.

Install the rollers, drive gear outer, clutch center, discs and plates and secure with the set ring.



## CLUTCH INSTALLATION

Install the clutch center guide and drive gear.

Install the clutch assembly.

Install the lock washer, plain washer and lock nut.

### NOTE

Install the plain washer with the "OUTSIDE" mark facing out.



Tighten the lock nut.

**TORQUE:** 3.8–4.5 kg-m (28–33 ft-lb)

Bend the lock washer tab.

