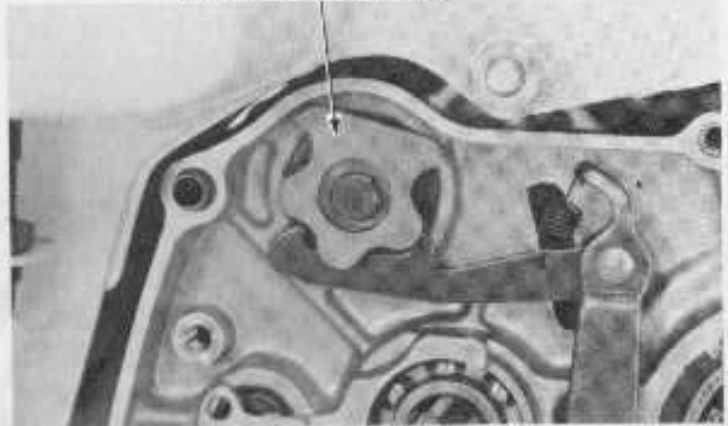




Remove the drum stopper plate and pins.
Pull the gearshift spindle out of the crankcase.

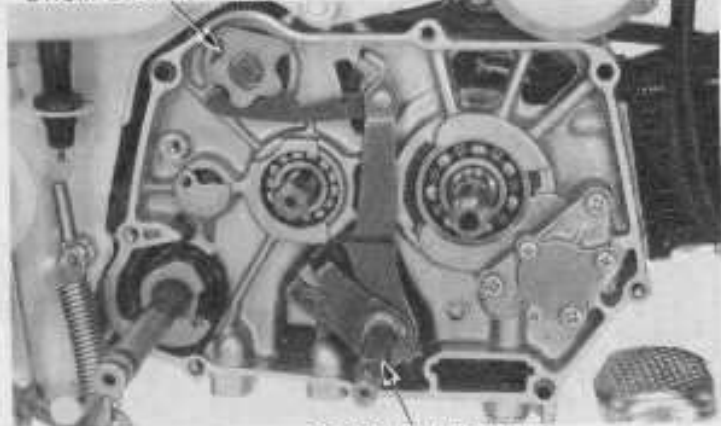
DRUM STOPPER PLATE



GEARSHIFT LINKAGE INSTALLATION

Install the gearshift drum pins and drum stopper plate.

DRUM STOPPER PLATE



GEARSHIFT SPINDLE

Install the gearshift spindle assembly.

Install the drum stopper arm as shown.
Tighten the pivot bolt.

Rotate the gearshift spindle and check the linkage
for smooth operation.

Install the clutch assembly and right crankcase
cover.

Install the gearshift pedal.

DRUM STOPPER ARM

