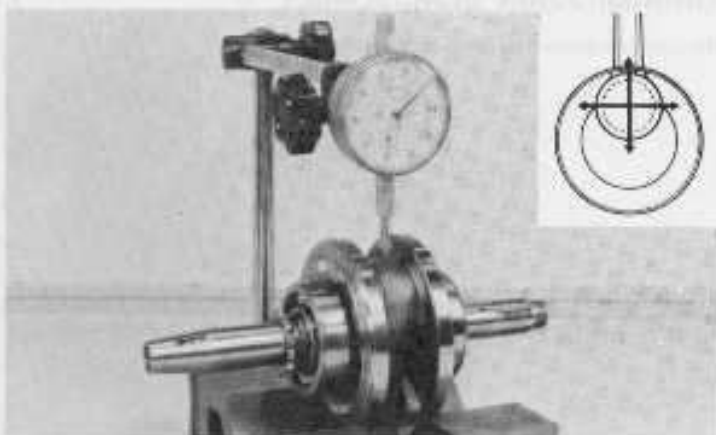




Measure the radial clearance at the connecting rod big end, at two points in the direction indicated by the arrows.

STANDARD: 0–0.012 mm (0–0.0005 in)

SERVICE LIMIT: 0.05 mm (0.002 in)



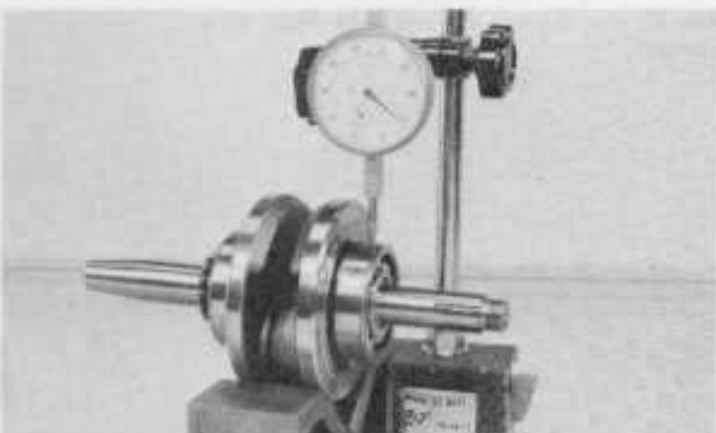
Spin the journal bearing by hand and replace it if noisy.

Check the journal bearing play.

SERVICE LIMIT:

AXIAL: 0.10 mm (0.004 in)

RADIAL: 0.05 mm (0.002 in)



TIMING SPROCKET INSTALLATION

Install the sprocket, aligning any tooth bottom with the keyway-to-crankpin center line.

