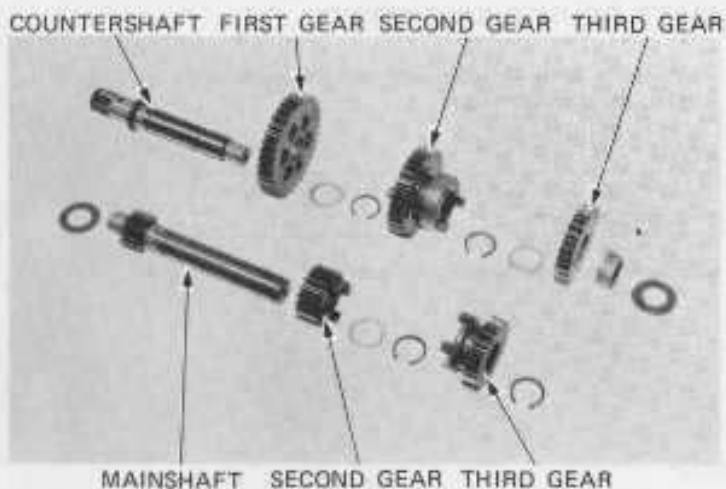




TRANSMISSION GEAR DISASSEMBLY

Disassemble the mainshaft and countershaft.
Inspect each gear for wear or damage.



Measure each gear's I.D.

STANDARD: 17.016–17.043 mm
(0.6699–0.6710 in)

SERVICE LIMIT: 17.10 mm (0.673 in)



Measure the O.D. of the mainshaft and countershaft.

STANDARD:

MAINSHAFT: 16.983–16.994 mm
(0.6686–0.6691 in)

COUNTERSHAFT: 16.966–16.984 mm
(0.6680–0.6687 in)

SERVICE LIMIT: 16.95 mm (0.667 in)

