

SHIFT DRUM DISASSEMBLY

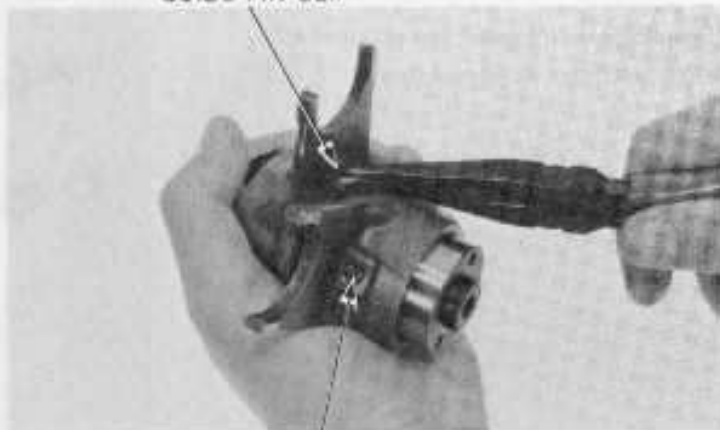
Remove the guide pin clips, pull out the guide pins and remove the shift forks.

NOTE

Mark the right and left shift forks to ensure correct assembly.

Check the guide pin for wear or damage.

GUIDE PIN CLIP



GUIDE PIN

Check the shift fork for wear, bending or other damage.

Measure the shift fork I.D.

STANDARD: 34.000–34.025 mm
(1.3386–1.3396 in)

SERVICE LIMIT: 34.07 mm (1.341 in)



Measure the shift fork claw thickness.

STANDARD:

LEFT: 4.86–4.94 mm (0.191–0.195 in)

RIGHT: 5.86–5.94 mm (0.231–0.234 in)

SERVICE LIMIT:

LEFT: 4.6 mm (0.18 in)

RIGHT: 5.6 mm (0.22 in)

