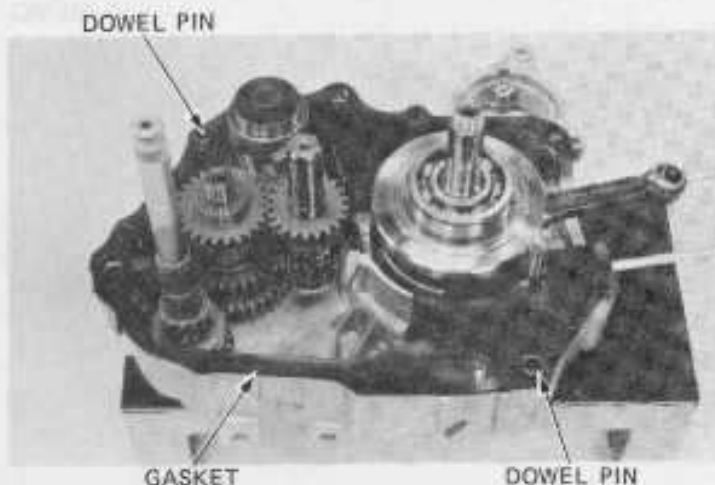


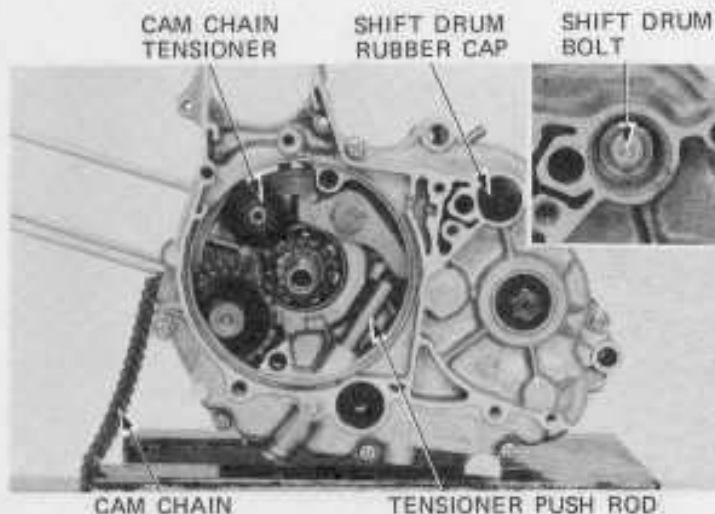


### CRANKCASE ASSEMBLY

- Install the crankshaft into the left crankcase.
- Install the dowel pins and gasket.
- Place the right crankcase onto the left crankcase and turn the crankcase assembly over.
- Install and tighten the crankcase screws.



- Install the cam chain, tensioner and tensioner rod.
- Install the shift drum 6 mm mounting bolt and rubber cap.
- Install the final drive sprocket.
- TORQUE: 1.0–1.4 kg-m (7–10 ft-lb)**



- Install the kick starter spring and retainer.
- Hook the spring ends in the retainer groove and over the crankcase projection.
- Install the snap ring.
- Install the A.C. generator (Section 14).
- Install the starter motor (Section 16).
- Install the gearshift linkage (Section 9).
- Install the clutch (Section 8).
- Install the cylinder and piston (Section 7).
- Install the cylinder head (Section 6).
- Install the engine (Section 5).

