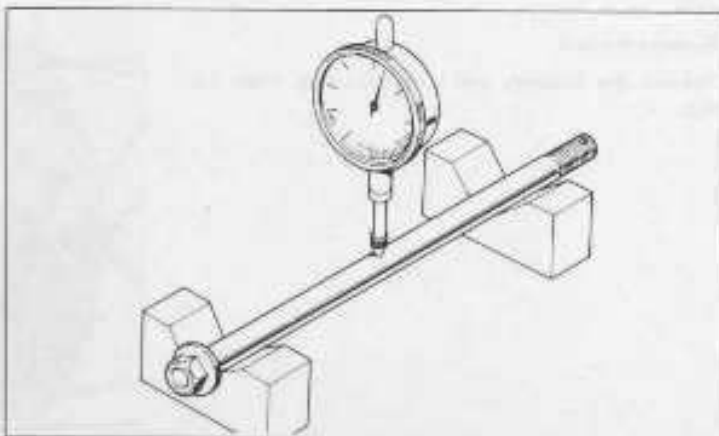


AXLE INSPECTION

Set the axle in V blocks and measure the runout. The actual runout is 1/2 of the total indicator reading.

SERVICE LIMIT: 0.2 mm (0.01 in)



BRAKE DRUM I.D. INSPECTION

Measure the brake drum inside diameter.

SERVICE LIMIT: 111 mm (4.4 in)



BRAKE LINING THICKNESS INSPECTION

Measure the brake lining thickness.

SERVICE LIMIT: 2.0 mm (0.08 in)

