

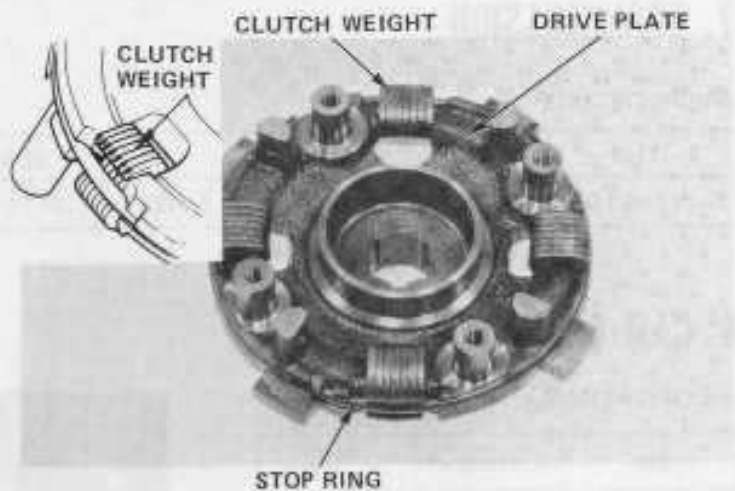


NOTE: For disassembly and inspection see page 8-3.

**ASSEMBLY**

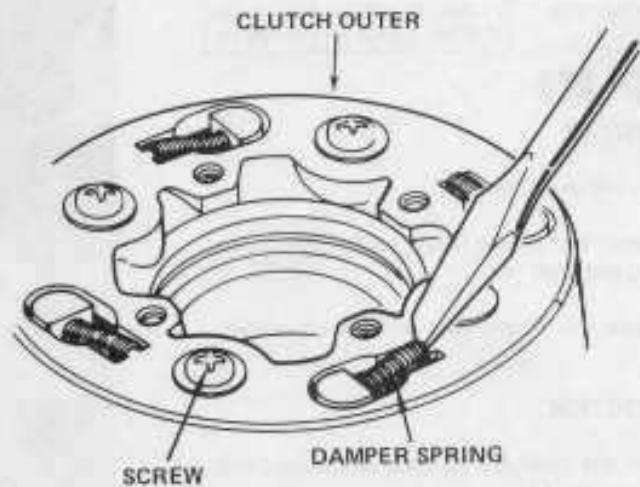
Install the clutch weights on the clutch drive plate as shown.

Install the stop ring and the clutch springs.



Install the drive plate in the clutch outer and tighten the screws in 2-3 steps in a crisscross pattern.

Install the clutch damper springs.



Install the drive gear outer and clutch center.

NOTE: Align the grooves in the clutch center with the bosses on the drive gear.

Install the clutch plates and discs and secure with the set ring.

