

D. Reassembly

1. Assemble the handle pipe lower holder, handle cushion upper and lower rubber, turn signal lights and handle cushion seat to the top bridge plate.
2. Assemble the throttle and front brake cables, throttle grip and switch assembly to the steering handle.

NOTE :

- a. Apply grease on both the inside and outside of the pipe where the throttle grip is to be installed. This is to lubricate the movement of the throttle grip ② and its component parts. (Fig. 4.15)
 - b. Check the proper operation of all cables.
3. Assemble the fork top bridge plate on the front fork and install the front fork bolt and steering stem nut.
 4. Position the cables and electrical leads in their proper location and clamp the steering handle in its proper position between the upper and lower handle pipe holder with the four mounting bolts.

NOTE :

- a. Tighten the two forward bolts first, there should be a clearance of 0.2 to 0.3 mm (0.008~0.010 in) clearance between the holders at the rear before the rear bolts are tightened.
 - b. The serrations on the handle pipe should be located at the center of the holders.
 - c. Position the punch alignment mark on the handle pipe to the parting surface of the holders.
 - d. Torque the bolts to 80~110 kg.cm (5.8~8.0 ft.lb).
5. Connect all the electrical lead to the leads of the same color within the headlight case.
 6. Install and connect the throttle cable to the throttle valve and screw on the carburetor cap. Adjust the cable for proper amount of play.
 7. Connect the clutch cable to the clutch arm and adjust the play after installation to 10~20 mm (0.40~0.80 in) of free travel at the end of the clutch lever. (S 90, L 90, CL 90 L, CD 90)

NOTE : The adjustment of the clutch lever free travel can be made at both clutch cable upper adjuster ① (Fig. 4.16A) and at the clutch cable adjuster ① (Fig. 4.16B)



Fig. 4.14 Removing steering handle (CD 90 & CT 90)
① Handle bar

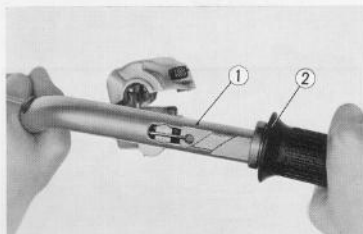


Fig. 4.15 Assembling throttle grip
① Handle bar ② Throttle grip

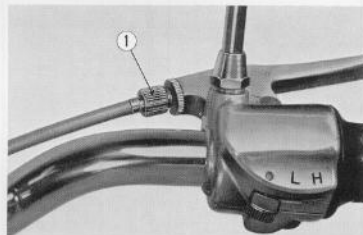


Fig. 4.16A ① Clutch cable upper adjuster

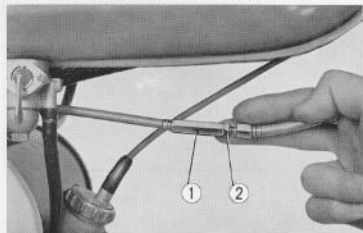


Fig. 4.16B ① Clutch cable adjuster ② Lock nu