

## 6. CLUTCH

The clutch is a multi-disc, wet type. The friction disc is bounded to heat dissipating center plate.

The clutch consists of five cork molded disc plates, four clutch plates and four clutch springs which are all assembled within the clutch outer.

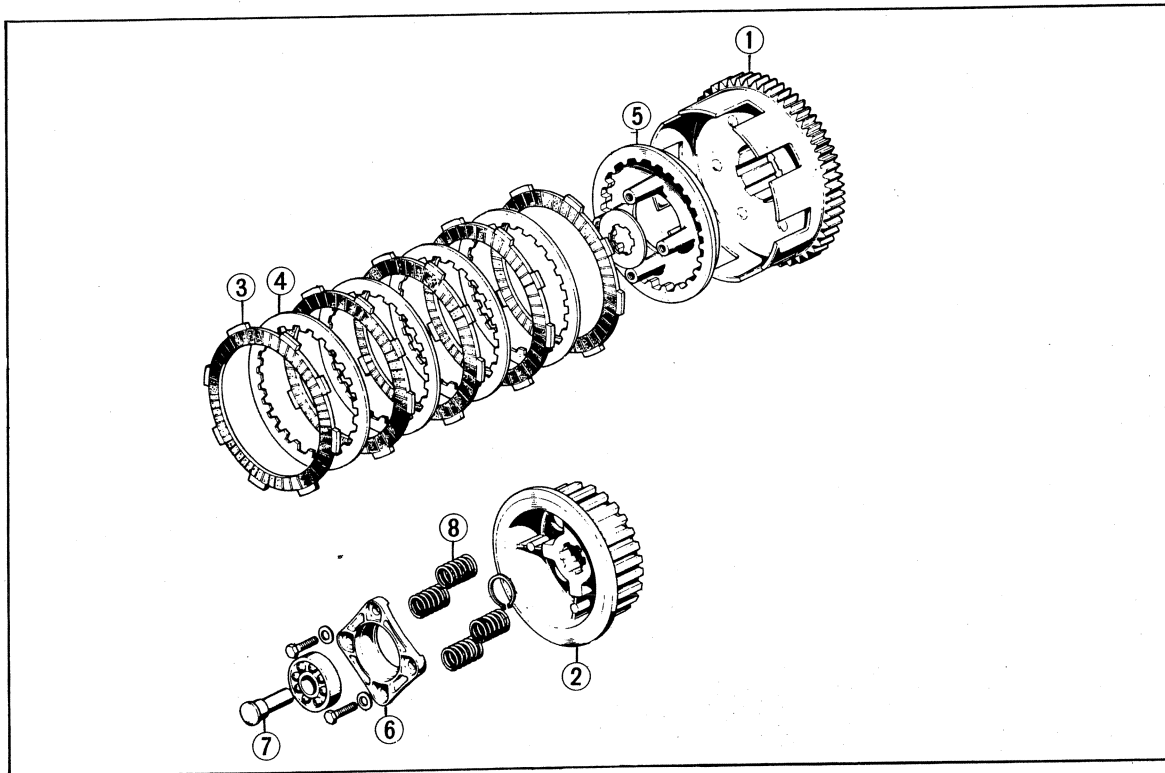


Fig. 64 ① Clutch outer complete ② Clutch center ③ Friction disc ④ Clutch plate ⑤ Clutch pressure plate ⑥ Clutch lifter plate  
⑦ Clutch lifter guide pin ⑧ Clutch spring

### A. Disassembly

- 1) Remove the right crankcase cover and the oil filter rotor in accordance with section 5.A.
- 2) Remove four 6mm bolts and remove the clutch lifter plate. (Fig. 65)

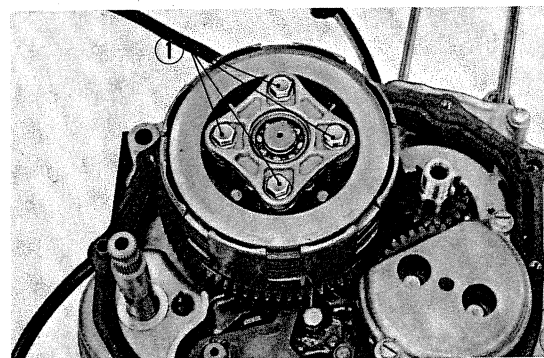


Fig. 65 Clutch removal  
① 6 mm. bolts