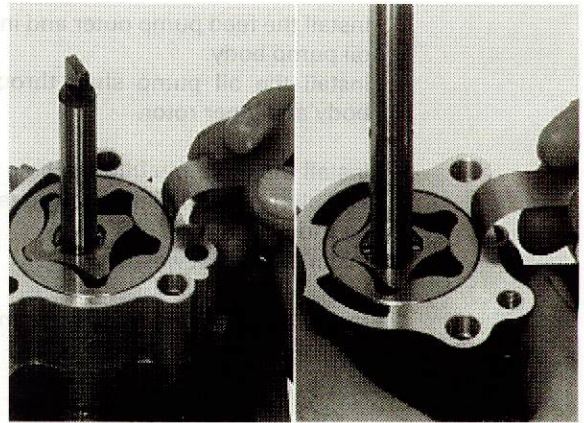


Measure the pump body clearance for the feed and cooler pump.

SERVICE LIMITS:

Feed pump: 0.35 mm (0.014 in)

Cooler pump: 0.35 mm (0.014 in)

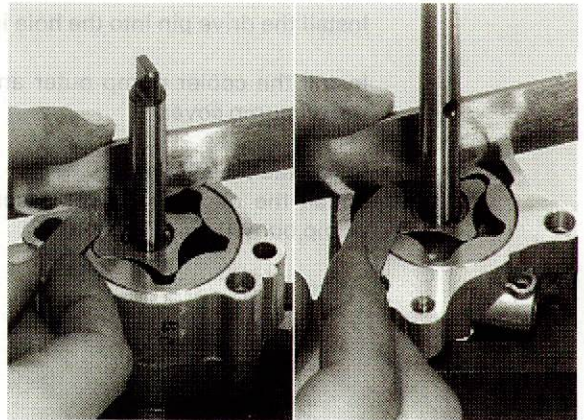


Measure the side clearance for the feed and cooler pump using a straight edge and feeler gauge.

SERVICE LIMITS:

Feed pump: 0.12 mm (0.005 in)

Cooler pump: 0.12 mm (0.005 in)



ASSEMBLY

