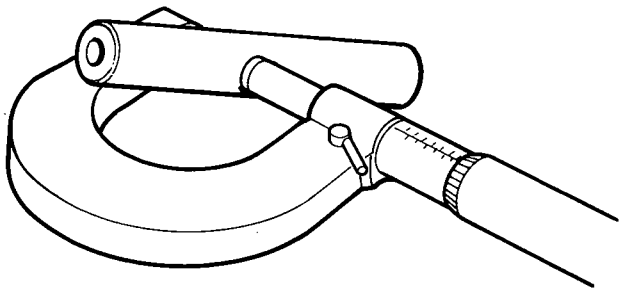
• ROCKER ARM SHAFT O.D.



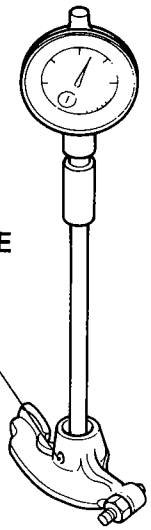
1 NOTE
Also the rocker arm contacting face.

2

Using a micrometer, measure the rocker arm contacting face O.D. of the shaft. Take measurements at two positions crosswise of each other.

	Standard	Service Limit
IN/EX	9.978 – 9.987 mm (0.39283 – 0.39319 in.)	9.17 mm (Replace) (0.36103 in.)

• ROCKER ARM I.D.



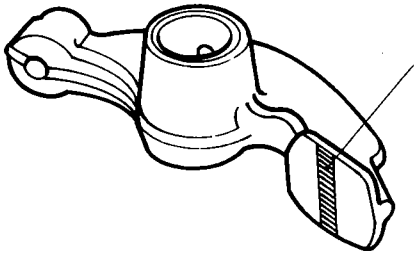
3 CHECK OIL PASSAGE FOR CLOGGING

4

Measure the amount of wear on the rocker arm I.D. with an inner dial gauge. Take measurements at two positions crosswise of each other.

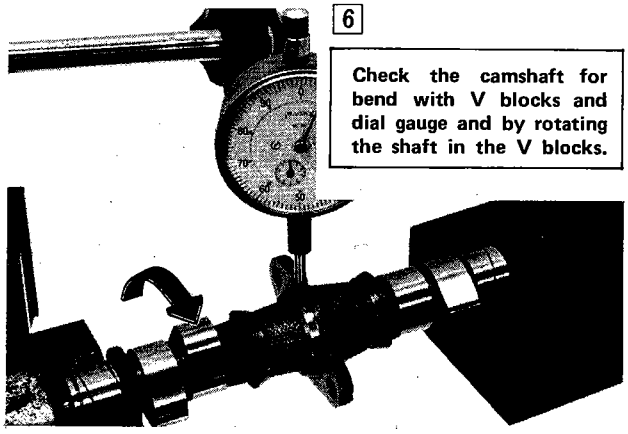
	Standard	Service Limit
IN/EX	10.0 – 10.015 mm (0.3937 – 0.39429 in.)	10.1 mm (Replace) (0.3976 in.)

• ROCKER ARM WEAR OR DAMAGE



5 WEAR OR DAMAGE

• CAMSHAFT BEND



6

Check the camshaft for bend with V blocks and dial gauge and by rotating the shaft in the V blocks.

7 NOTE
T.I.R. (Total Indicator Reading) should be divided by 2 to determine the actual bend taking place in the shaft.

Standard	Service Limit
0.03 mm (0.00118 in.)	0.05 mm (Replace) (0.00197 in.)

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