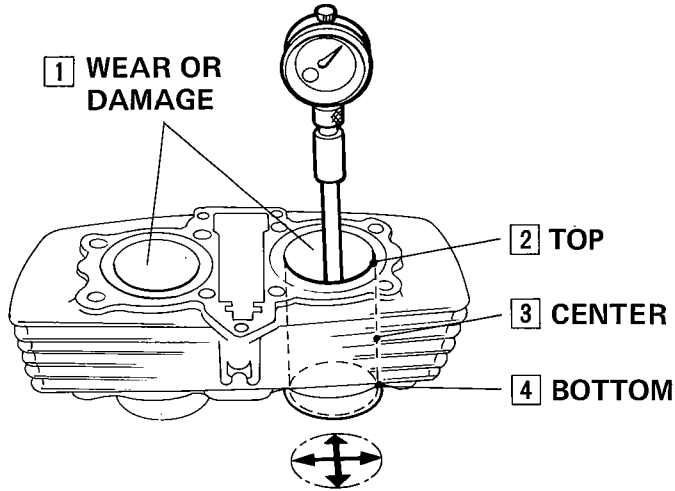


b. INSPECTION

● CYLINDER BORE I.D.



Standard	Service Limit
44.00 – 44.01 mm (1.7323 – 1.7327 in.)	44.10 mm (Repair) (1.7362 in.)

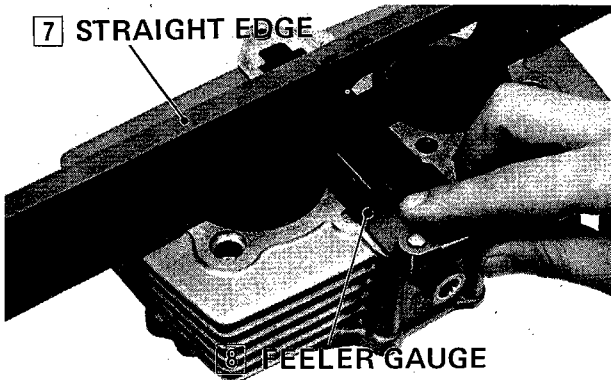
5

The cylinder walls should be checked for taper and out-of-round along the entire ring travel.

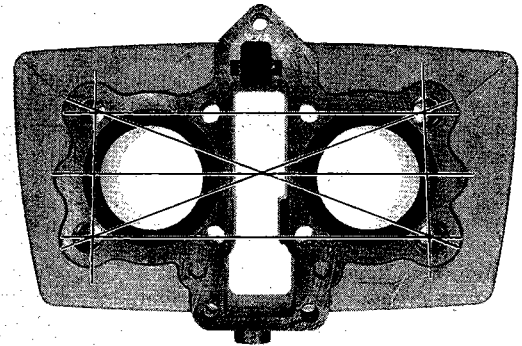
6

- If honing the cylinder, use the proper oversize piston and piston rings.
- Pistons are available in standard and the following oversizes: 0.25 (0.0098 in.), 0.50 (0.0197 in.), 0.75 (0.0295 in.) and 1.00 (0.03937 in.) mm.

● CYLINDER WARPAGE

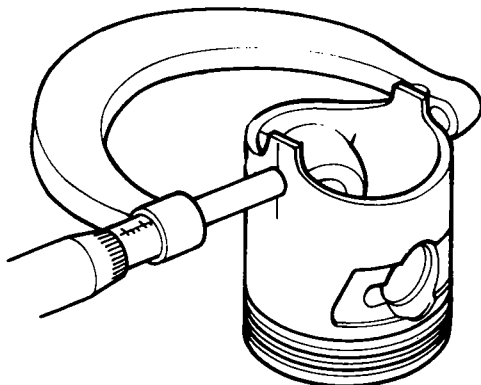


9 MEASURING DIRECTIONS



Standard	Service Limit
0 – 0.05 mm (0 – 0.00197 in.)	0.1 mm (Repair) (0.00394 in.)

● PISTON SKIRT O.D.



Standard	Service Limit
43.97 – 44.00 mm (1.7311 – 1.7323 in.)	43.87 mm (1.7244 in.)

10

Take measurements at a point 10 mm from the lower end.