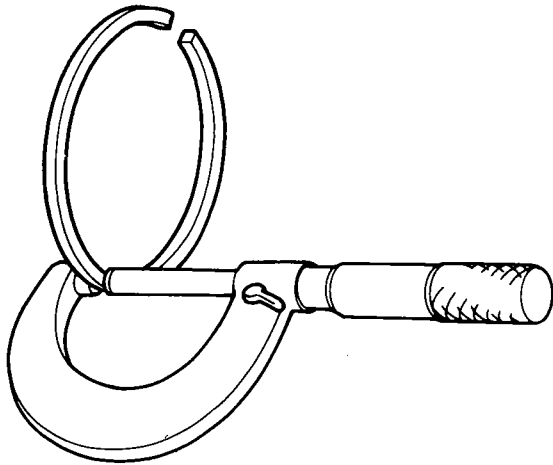


● PISTON RING THICKNESS



1 Take measurements at several points.

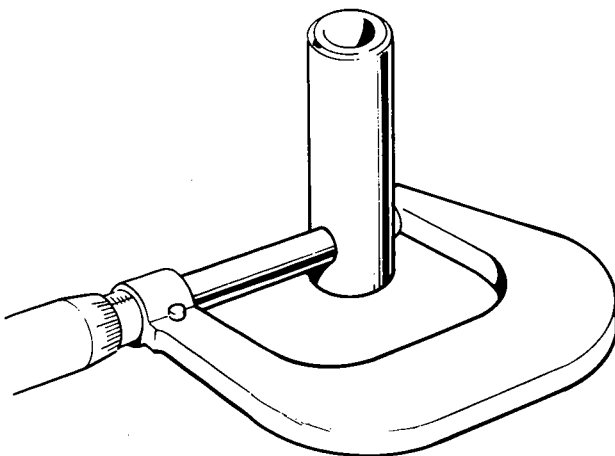
2

NOTE

If an oversize piston is used, the same oversize piston rings must be installed.

	Standard	Service Limit
Top/Second	1.175–1.195 mm (0.463–0.0469 in.)	1.12 mm (Replace) (0.0441 in.)
Oil	2.505–2.520 mm (0.0986–0.0992 in.)	2.46 mm (Replace) (0.0969 in.)

● PISTON PIN O.D.



3

The piston pins should be checked for taper and out-of-round wear at the center and both ends crosswise of each others.

Standard	Service Limit
12.994 – 13.00 mm (0.5116 – 0.5118 in.)	12.98 mm (Replace) (0.5110 in.)