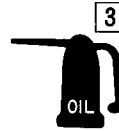


1

- Drain oil from the crankcase.
- Remove the clutch and tachometer cables.
- Remove the gearshift pedal.
- Remove the right muffler.

2 Place the mark "OUTSIDE" on the right side.



3 Dip all parts in clean engine oil before they can be reassembled.

4 (2) 16 mm NUT

4.5 - 6.0 kg-m
(32.5 - 43.4 lbs-ft.)

5 DRIVE GEAR

6 OIL THROUGH

Do not forget to install.

7

NOTE

At assembly, make sure that the O-ring is seated properly.

8

(3) OIL PUMP

Disassembly/assembly,
Page 142.

9

OIL FILLER

NOTE

Clean in solvent whenever disassembled.

10

(11) KICK STARTER ASSY

Assembly, Page 146.

11

(9) SHIFT DRUM STOPPER

Assembly, Page 144.

12

(8) DRUM STOPPER

Assembly, Page 144.

13 (10) GEARSHIFT SPINDLE

Assembly, Page 144.

14 (6) 20 mm (0.787 in.)
INNER TOOTH
WASHER

15 (1) R-CRANKCASE
COVER

16 20 mm
CIRCLIP

17

(7) CLUTCH OUTER

NOTE

Replace with a new one
if found to be damaged.

18

(5) CLUTCH

Disassembly/assembly,
Page 144.

19 (4) CLUTCH LIFTER PLATE

NOTE

Unnecessary to remove when the
clutch is not disassembled.

20

After assembling, perform the following operation:

Clutch lever free play adjustment Page 72.