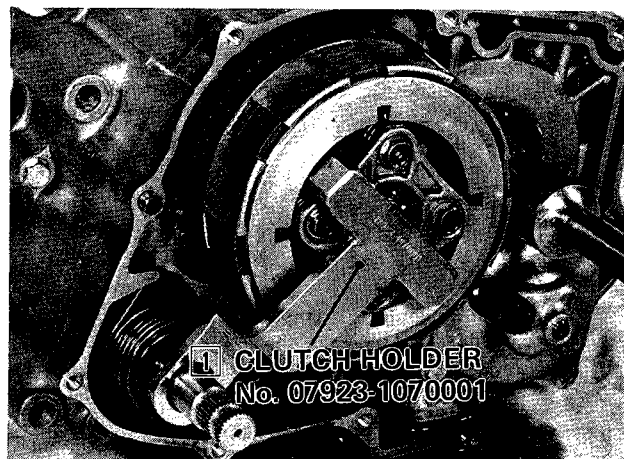


a. DISASSEMBLY AND ASSEMBLY

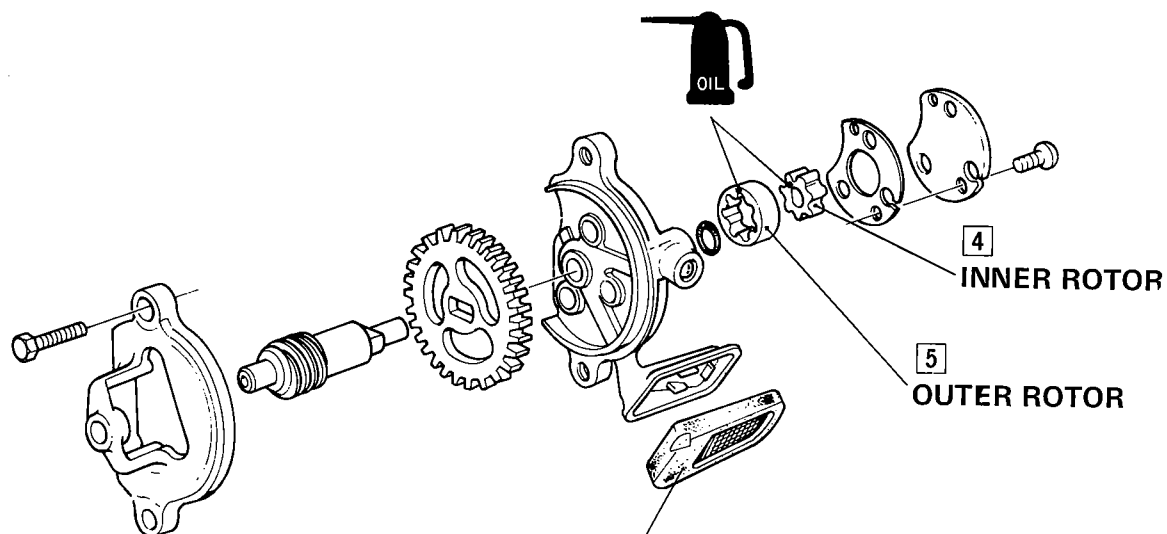
• DRIVE GEAR DISASSEMBLY AND ASSEMBLY

2

Use this tool to prevent the clutch from being turned while the gear is being removed.



• OIL PUMP DISASSEMBLY AND ASSEMBLY



3 **NOTE**  
Clean in solvent thoroughly at reassembly.

6 • Insert the pump shaft through the pump gear and pump case aligning the cutout with the flat on the hole in the inner rotor.

