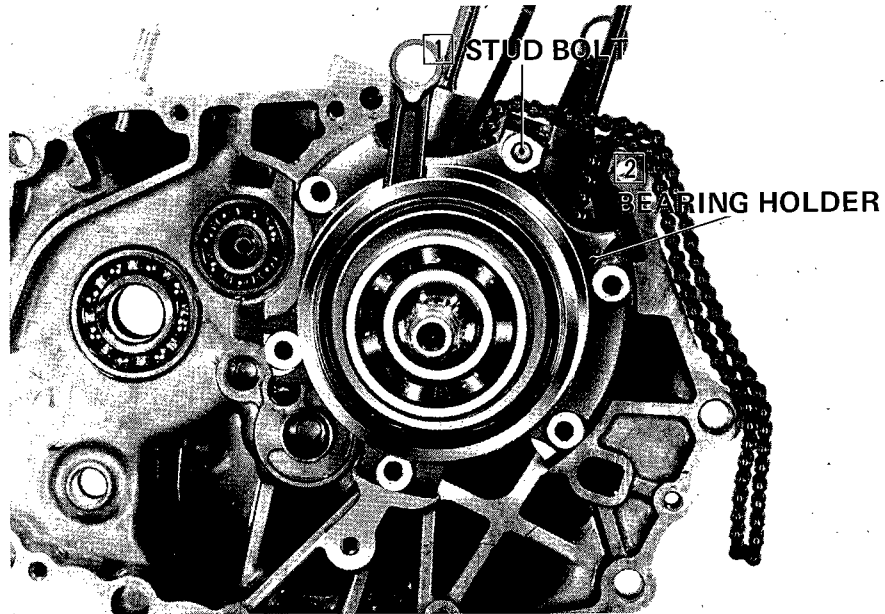


## • CRANKSHAFT ASSEMBLY



- 3** • Position the bearing holder as shown and press it into place in the L-crankcase until bottoms. Tighten the bolts in a criss-cross pattern.

## • TRANSMISSION DISASSEMBLY AND ASSEMBLY



**4**

Coat all the assembled parts with clean engine oil after assembly.

