

3. Mount the final driven sprocket on the drive flange with the sprocket retaining bolt, 8 mm thin nut and 8 mm tongued washer. (Fig. 4-69)
4. Install the spring to the rear brake shoe in place, assemble the rear brake shoe to the brake panel and fix with the 6×20 bolt.
5. Assemble the panel on the rear wheel and mount the wheel assembly on the frame. Install the drive chain.
6. Install the rear brake stopper arm to the rear brake panel.
7. Adjust the drive chain.

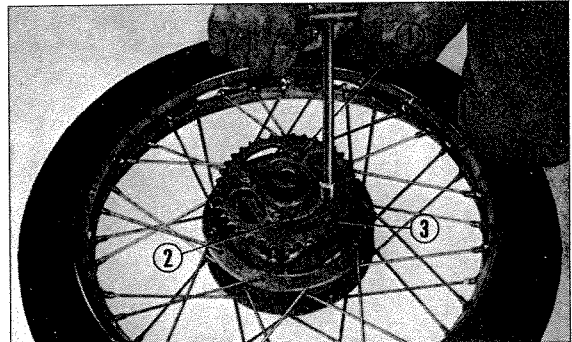
(Note)

Adjust the chain so that there is 10 to 20 mm (0.40 to 0.80 in) of slack and make sure that the chain adjusters on both sides are in the same relative position.

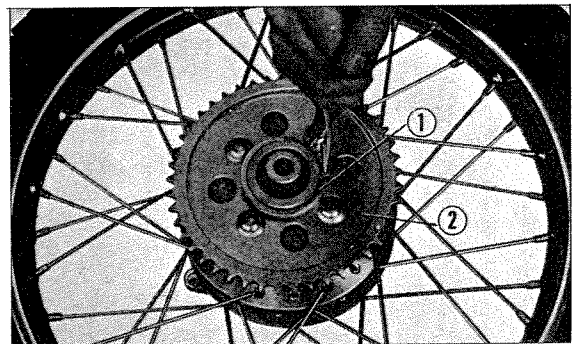
8. Install the rear brake rod to the brake arm. (Fig. 5-70)
9. Set the rear brake panel on its side and adjust rear brake free travel.

(Note)

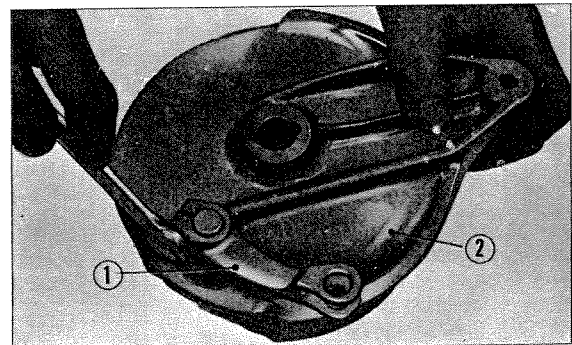
The free travel of the rear brake pedal should be 20 to 30 mm (0.8 to 1.2 in).



① 8 mm thin nut ② 8 mm tongued washer
③ Final driven sprocket
Fig. 4-69-1. Tightening the final driven sprocket



① 58 mm circlip ② Final driven sprocket
Fig. 4-69-2. Installing the final driven sprocket



① Rear brake arm ② Rear brake panel
Fig. 4-70. Installing the rear brake arm