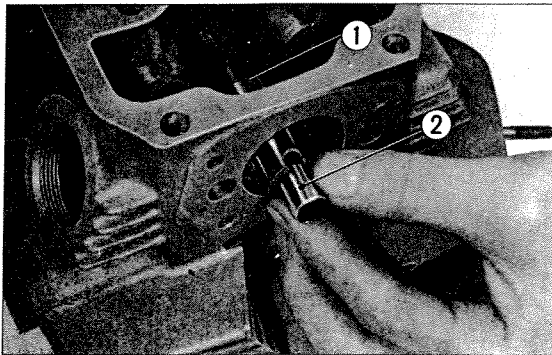


① 6 mm bolt

Fig. 9-12. Nut tightening sequence



① Camshaft ② Knock pin

Fig. 9-13. Removing knock pin

4. Install the cylinder head cover and tighten the mounting nuts. (Eight cap nuts and one hex. bolt)

(Note)

Perform the torquing in a diagonal pattern, starting from the inside and working outward.

Torque to 160~210 kg-cm (11.6~15.2 ft-lbs)

5. Loosen the cam chain tensioner lock bolt and then retighten; followed by setting the lock nut. (To tighten the cam chain)

6. Adjust the valve tappet clearance. Adjust to 0.05 mm (0.002 in.) cold setting.

Camshaft

When removing the camshaft from the cylinder head, first remove the pin at the right side of the camshaft and then remove from the cylinder.