

11. Remove the cam chain.
Remove the generator cover and turn the rotor to allow one fixing bolt to be removed. Then turn the rotor $\frac{1}{2}$ turn more and remove the other fixing bolt.
12. Remove the cam chain tensioner holder.
13. Remove the cam chain guide and tensioner slipper.

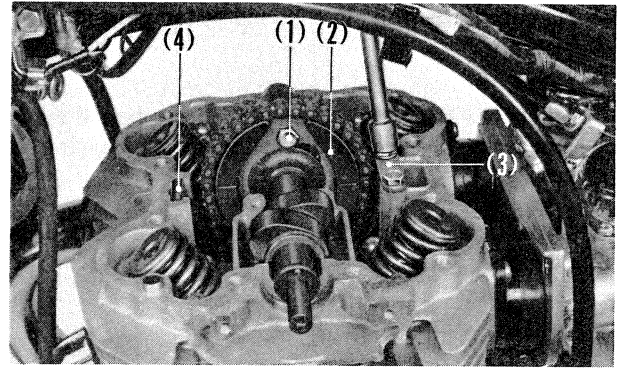


Fig. 4-17 (1) Fixing bolt
(2) Cam sprocket
(3) Cam chain tensioner holder
(4) Tensioner slipper

14. Remove the cam sprocket from the camshaft, remove the cam chain and pull out the camshaft.

NOTES:

1. Until the cylinder head is removed, hold the cam chain with a screwdriver to prevent it from dropping into the crankcase.
2. Take care not to drop the thrust washers into the engine room.

15. Remove the right and left mufflers.
16. Remove the carburetor. (See page 32.)

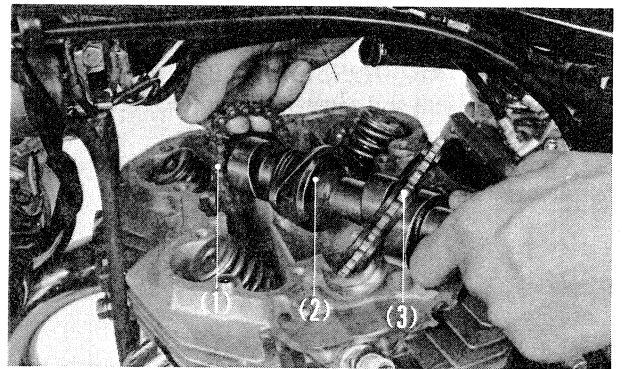


Fig. 4-18 (1) Cam chain
(2) Camshaft
(3) Cam sprocket

17. Remove the eight 8 mm nuts and two 6 mm bolts and remove the cylinder head.

CAUTION:

Do not score or scratch the cylinder attaching surface of the cylinder head.

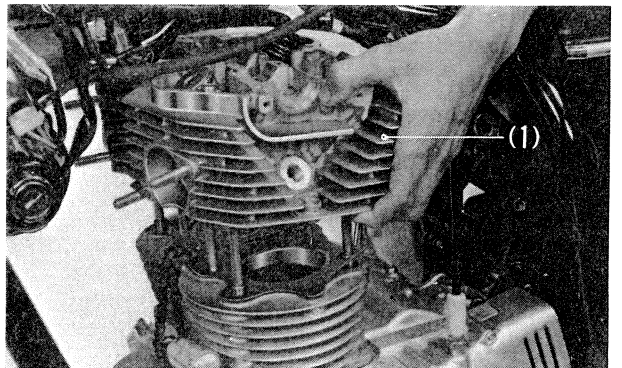


Fig. 4-19 (1) Cylinder head

18. Remove the cylinder.
* Attempt to position both the pistons on the same level and to prevent damage of the pistons.

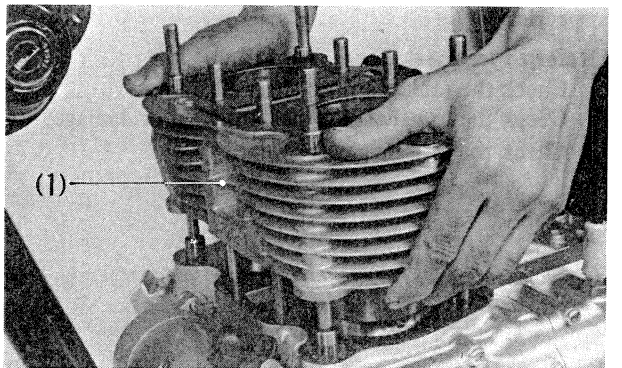


Fig. 4-20 (1) Cylinder