

8. Tighten the cylinder head in the numerical order shown at right.

Specified tightening torque:

- 10 mm bolt: 3.0–3.4 kg·m (21.7–24.6 lbs-ft)
- 6 mm bolt: 0.7–1.1 kg·m (5.1– 8.0 lbs-ft)

NOTE:

1. Apply a coat of oil to the threads.
2. Take care not to score or scratch the cylinder attaching surface of the head with the cylinder studs.

9. Install the cam chain guide and tensioner slipper securely.

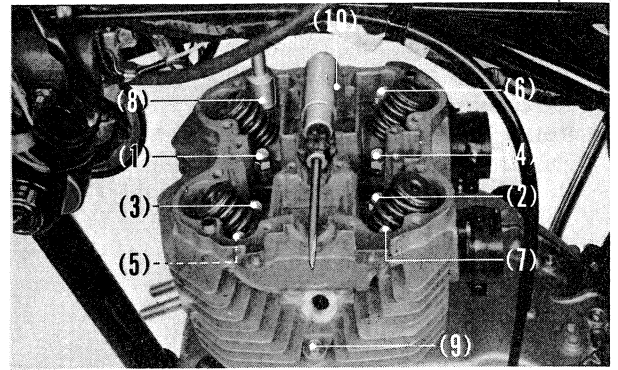


Fig. 4-32

10. Before installing the camshaft, set it to the cylinder head and check the side clearance. If necessary adjust the clearance so that it becomes 0.07 to 0.3 mm (0.003 to 0.012 in.), by using the thrust washer below.

NOTE:

Insert the washers into the clearance (3) shown in Fig. 4-33. Do not insert them into the clearance on the left side.

Description	Parts No.	Thickness
Thrust washer A	90483-369-000	1.0 mm
Thrust washer B	90484-369-000	1.1 mm

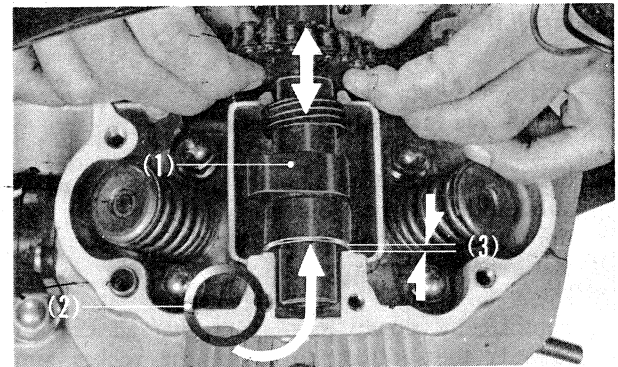


Fig. 4-33 (1) Camshaft
(2) Thrust washer
(3) Camshaft side clearance

11. Install the cam chain and cam sprocket and install the camshaft.

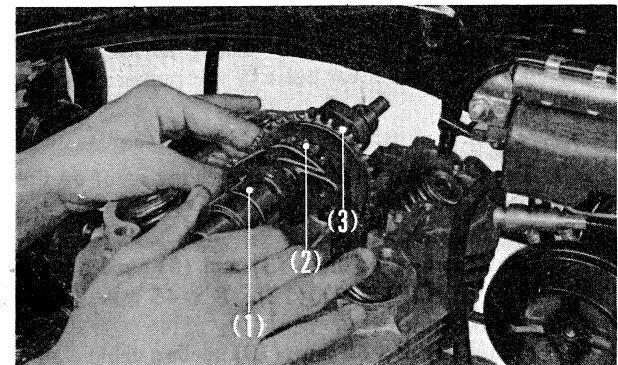


Fig. 4-34 (1) Camshaft
(2) Cam chain
(3) Cam sprocket

12. Rotate the generator rotor in the direction of arrow to align the "LT" mark with the index mark on the stator.

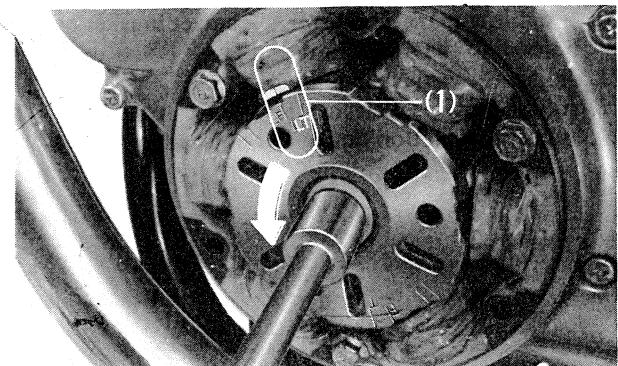


Fig. 4-35 "LT" mark and index mark on stator