

10. Remove the oil separator setting bar and the oil separators.

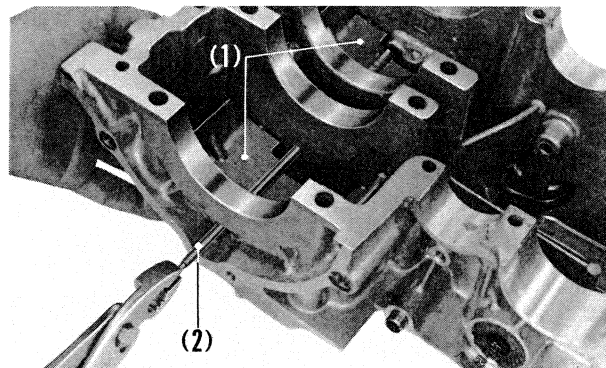


Fig. 4-76 (1) Oil separators  
(2) Oil separator setting bar

- 11. Loosen the tensioner setting bolt and remove the cam chain tensioner push bar and springs.
- 12. Remove the oil filter and oil pump. (See page 50.)

**Inspection**

- 1. Check the mating surface of the crankcase for scores or scratches.
- 2. Check the kick starter spindle to kick starter pinion clearance.

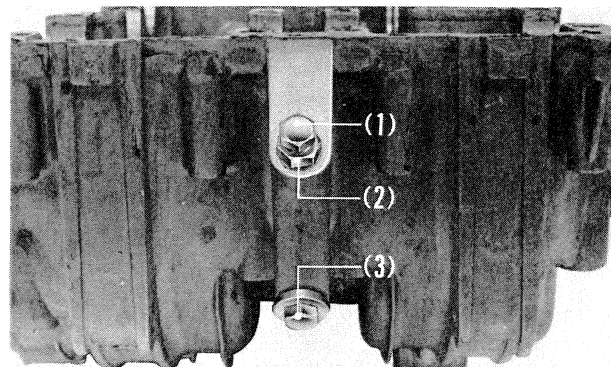


Fig. 4-77 (1) Tensioner setting bolt  
(2) Lock nut  
(3) Oil check bolt

**Assembly**

To assemble, reverse the disassembly procedures paying attention to the following:

- 1. First tighten the cam chain tensioner setting bolt with the tensioner push bar pushed and the mark facing as shown in Fig. 4-78.  
After assembling the engine, adjust the cam chain. (See page 23)

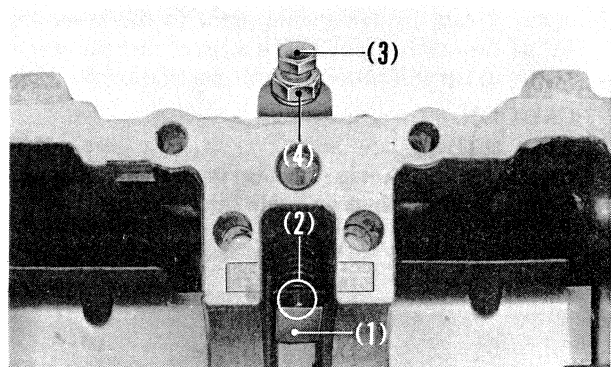


Fig. 4-78 (1) Cam chain tensioner push bar  
(2) Mark  
(3) Tensioner setting bolt  
(4) Lock nut

- 2. Assemble the kick starter in the numerical order in the Fig. 4-79.

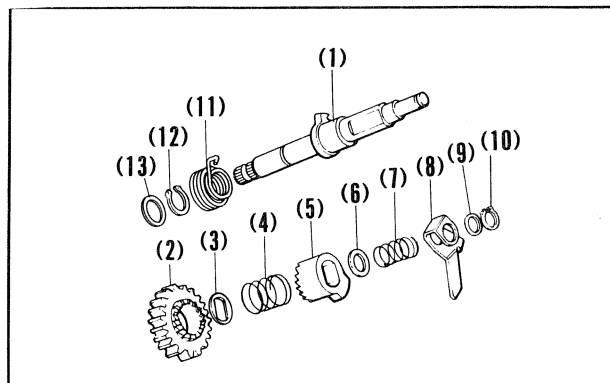


Fig. 4-79