

3. Install the kick starter ratchet so that the kick starter spindle is positioned as shown in Fig. 4-80.

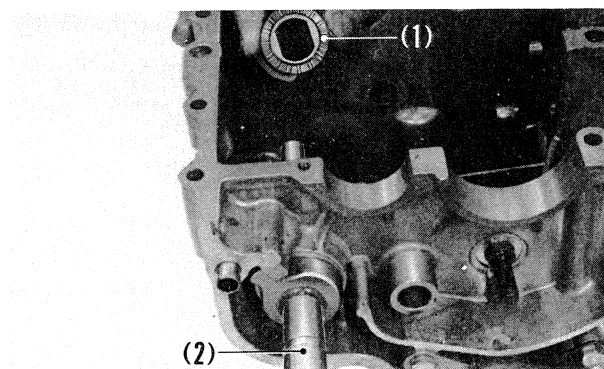


Fig. 4-80 (1) Kick starter ratchet
(2) Kick starter spindle

4. Check the kick starter for proper operation.

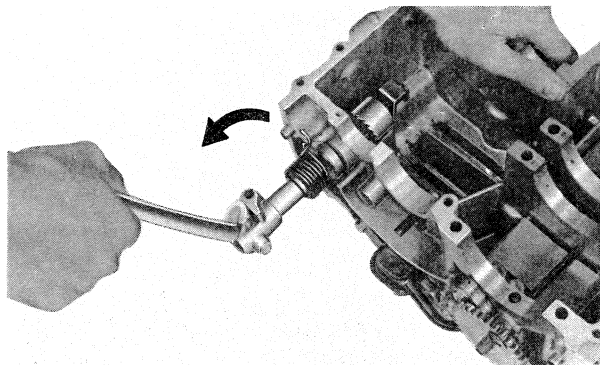


Fig. 4-81

5. Apply a coat of new sealing agent to the lower crankcase. Install the crankcase in such a manner that the gearshift arm comes to the shift drum stopper installation position.

CAUTION:

When applying new sealing agent, take care not to allow excess agent to drip on the crankshaft, mainshaft and countershaft bearings or inside the crankcase.

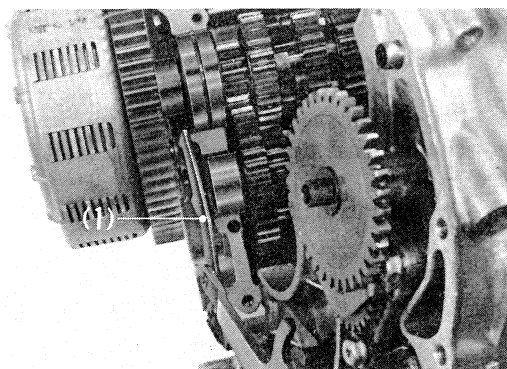


Fig. 4-82 (1) Gearshift arm

6. Install the two starting motor cable clampers as shown, using the bolts of the following length.

- | | |
|----------------------|----------------------|
| (1) 8 x 150 UBS bolt | (2) 8 x 115 UBS bolt |
| (3) 8 x 97 UBS bolt | (4) 6 x 55 bolt |
| (5) 6 x 100 UBS bolt | (6) 8 x 50 UBS bolt |
| (7) 6 x 35 bolt | (8) 6 x 145 bolt |

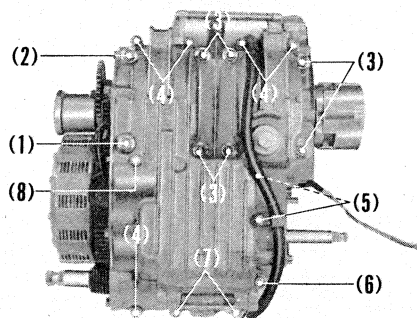


Fig. 4-83