

REQUISITE SERVICE

• Gearshift linkage installation (page 9-6)

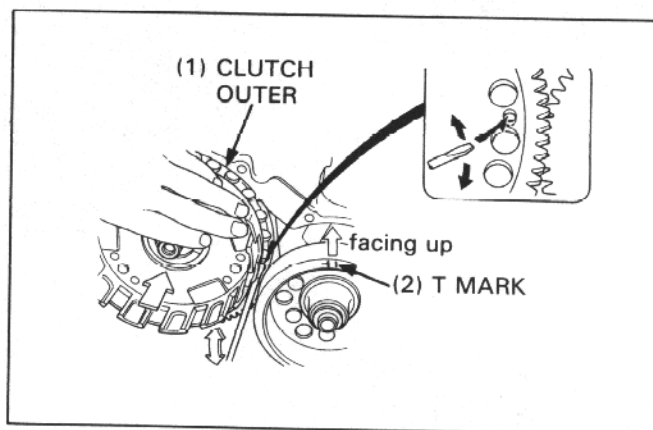
• Right crankcase cover installation (page 9-2)

PROCEDURE		Q'ty	REMARKS
(1)	Clutch outer guide	1	At installation, install with the grooves facing inside. Apply a locking agent to the threads. Installation (page 4-3). Installation (see below)
(2)	Oil pump drive sprocket/drive chain	1/1	
(3)	Oil pump driven sprocket	1	
(4)	Washer	1	
(5)	Oil pump drive sprocket bolt	1	
(6)	Needle bearing	1	
(7)	Clutch outer	1	
(8)	Clutch assembly	—	Smaller I.D. disc/Color: black Color: silver Smaller I.D. disc Color: gray Larger I.D. disc/Color: black Face the dished side of the judder spring to the outside.
(9)	— pressure plate	1	
(10)	— clutch friction disc A	1	
(11)	— clutch plate A	4	
(12)	— clutch friction disc B	4	
(13)	— clutch plate B	1	
(14)	— clutch friction disc C	1	
(15)	— judder spring	1	
(16)	— spring seat	1	
(17)	— clutch center	1	
(18)	Lock washer	1	With the OUTSIDE mark facing up. Installation (page 9-10) Install it with the marked side facing out. Install them in a gradual, crisscross pattern.
(19)	Clutch center lock nut	1	
(20)	Clutch spring	4	
(21)	Clutch lifter plate	1	
(22)	Clutch lifter plate bearing	1	
(23)	Clutch lifter plate bolt	4	

CLUTCH OUTER INSTALLATION

Turn the crankshaft clockwise and face the flywheel "T" mark up so that the primary driven gear does not interfere with the crank weight.

Align the serrated tooth of the primary driven gear with the drive gear teeth, as shown, and temporarily install the clutch outer onto the mainshaft.



While holding the clutch outer and pushing in on it lightly, rotate the oil pump driven sprocket bolt. Install the clutch outer properly, aligning the clutch outer holes with the oil pump drive sprocket busses.

