

REQUISITE SERVICE

- Right crankcase cover removal/installation (page 9-2)

PROCEDURE		Q'ty	REMARKS
REMOVAL ORDER			
(1)	Left crankcase cover bolt	7	• Installation is in the reverse order of removal. Install the pulse generator wire clamp properly as shown.
(2)	Left crankcase cover	1	
(3)	Gasket	1	
(4)	Dowel pin	1	
(5)	Starter clutch bolt	1	
(6)	Washer	1	
(7)	Pulse rotor	1	
(8)	Starter clutch assembly	—	Removal and installation (page 16-9). Install it with the marked side facing out.
(9)	— starter driven gear	1	
(10)	— needle bearing	1	
(11)	— starter clutch	1	
(12)	Spline washer	1	At installation, make sure the starter clutch roller is installed properly into the clutch housing.
(13)	Starter drive gear shaft	1	
(14)	Starter drive gear	1	

STARTER CLUTCH BOLT REMOVAL/INSTALLATION

CAUTION

- Do not hold the pulse rotor.

Set the rotor holder onto the flywheel.

5 TOOL

ROTOR HOLDER

07725-0040000 or equivalent commercially available in U.S.A.

Hold the rotor holder and remove the starter clutch bolt with a helper.

Set the rotor holder and hold it onto the engine bracket as shown.

Tighten the starter clutch bolt to the specified torque.

TORQUE: 85 N·m (8.5 kg·m, 61 ft·lb)

