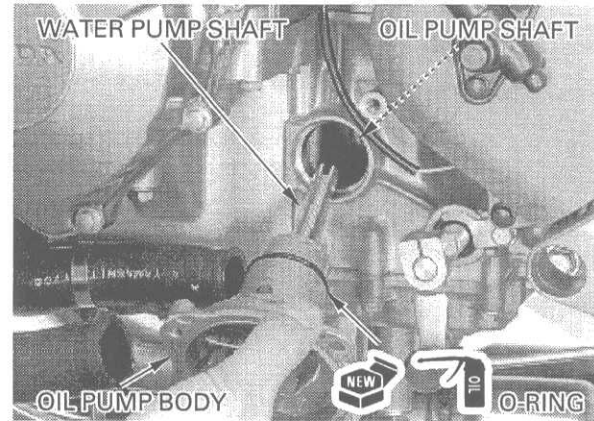


## COOLING SYSTEM

Apply engine oil to a new O-ring and install it onto the stepped portion of the water pump body.

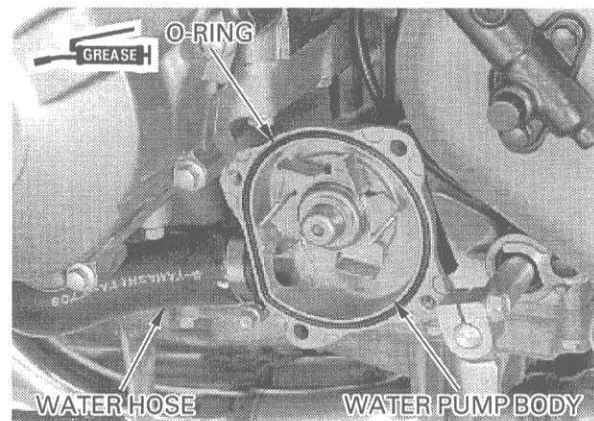
Install the water pump into the crankcase while aligning the water pump shaft groove with the oil pump shaft end.



Connect the water hose to the water pump body and tighten the clamp screw.

Align the mounting bolt holes in the water pump and crankcase and make sure the water pump is securely installed.

Apply grease to a new O-ring and install it into the groove in the water pump body.



Install the water pump cover.

Tighten the two SH bolts first, then two flange bolts to the specified torque.

**TORQUE:** 13 N·m (1.3 kgf·m , 9 lbf·ft)

Connect the lower radiator hose and bypass tube, then tighten the clamp screws.

Fill the system with recommended coolant (page 6-5).

