

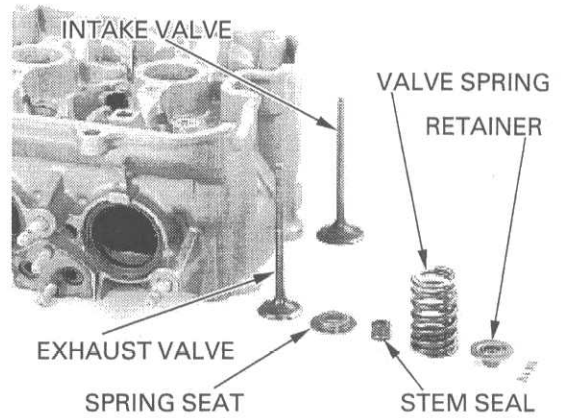
CYLINDER HEAD/VALVES

Clean the cylinder head assembly with solvent and blow through all oil passages with compressed air.

Install the valve spring seat.
Install the new stem seal.

Lubricate the valve stem with molybdenum disulfide oil and insert the valve into the valve guide.

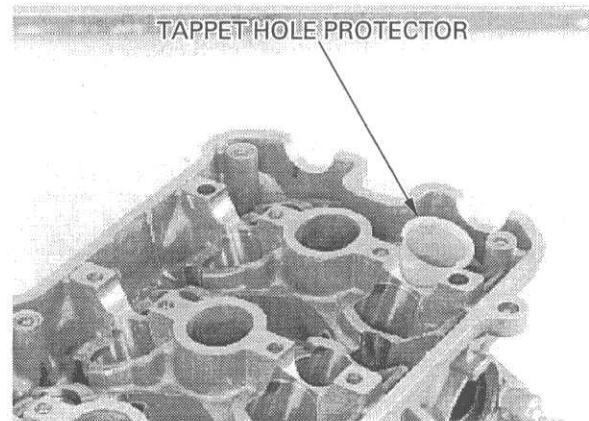
To avoid damage to the stem seal, turn the valve slowly when inserting.



Install the tappet hole protector into the valve lifter bore.

TOOL:

Tappet hole protector 07HMG-MR70002



Install the valve spring with the tightly wound coils facing the combustion chamber.
Install the valve spring retainer.



Install the valve cotters using the special tool as shown.

To prevent loss of tension, do not compress the valve spring more than necessary.

TOOL:

Valve spring compressor 07757-0010000

Valve spring compressor attachment
07959-KM30101

