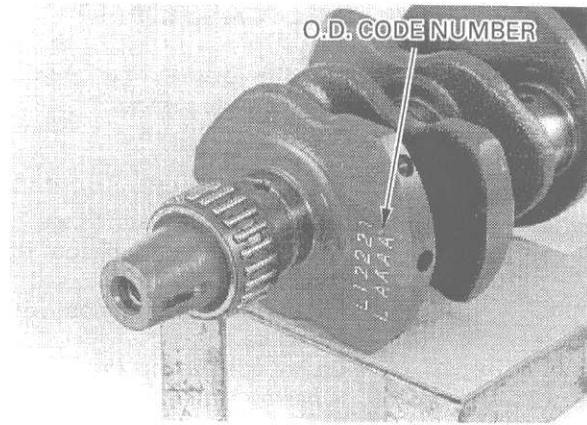


If you are replacing the crankshaft, record the corresponding crank pin O.D. code number (A or B).

NOTE:

Numbers (A or B) on the crank weight are the codes for the crank pin O.D.s starting from the left.

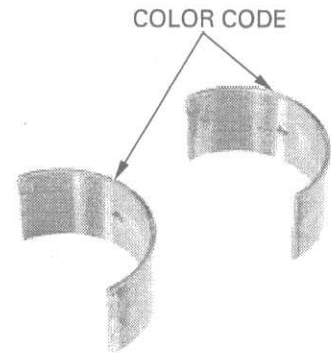
If you are reusing the crankshaft, measure the crank pin O.D. with the micrometer.



Cross-reference the crank pin and rod codes to determine the replacement bearing color.

BEARING THICKNESS:

- A (Brown) : Thick
- B (Green) : ↓
- C (Yellow) : Thin



CRANK PIN BEARING SELECTION TABLE

Unit: mm (in)

		CONNECTING ROD I.D. CODE		
		1	2	
		34.000 – 34.008 (1.3386 – 1.3389)	34.008 – 34.016 (1.3389 – 1.3392)	
CRANK PIN O.D. CODE LETTER	A	31.492 – 31.500 (1.2398 – 1.2402)	C (Yellow)	B (Green)
	B	31.484 – 31.492 (1.2395 – 1.2398)	B (Green)	A (Brown)

Install the bearing inserts into the connecting rod and bearing cap.

NOTE:

Align the oil hole between the connecting rod and bearing, and also align the bearing tabs with the grooves in the connecting rod and bearing cap.

