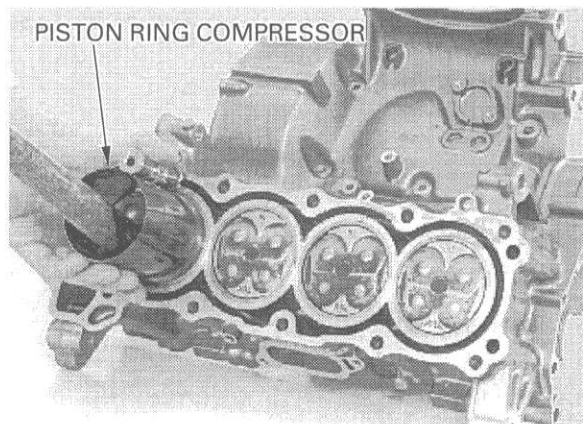
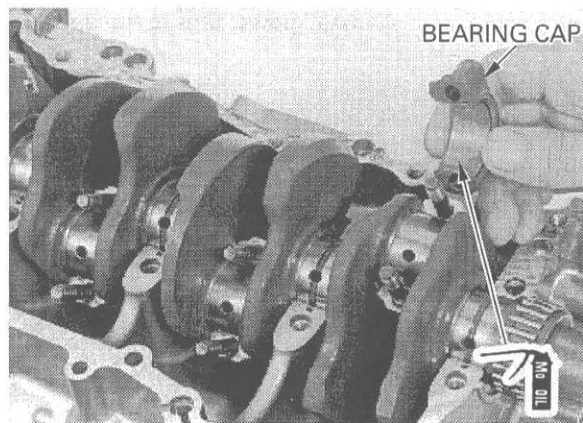


*Make sure ring compressor tool sits flush with top surface of the cylinder.*

Use the handle of a plastic hammer to tap the piston into the cylinder.

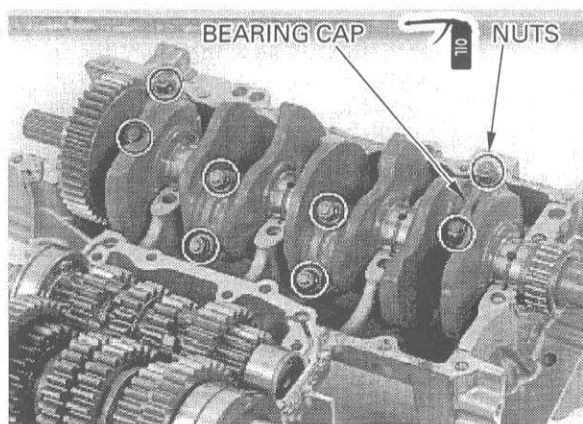


Apply molybdenum disulfide oil to the crankpin bearing surfaces.  
Install the bearing cap.



Apply oil to the connecting rod nut threads and seating surfaces.  
Install the nuts and tighten them gradually and alternately.

**TORQUE:** 25 N·m (2.6 kgf·m , 19 lbf·ft)



## **CRANKCASE COMBINATION**

Apply a light, but through, coating of liquid sealant to the crankcase mating surface except to the main bearing journal bolt (lower crankcase bolt, 8 mm) area and the oil passage area as shown.

