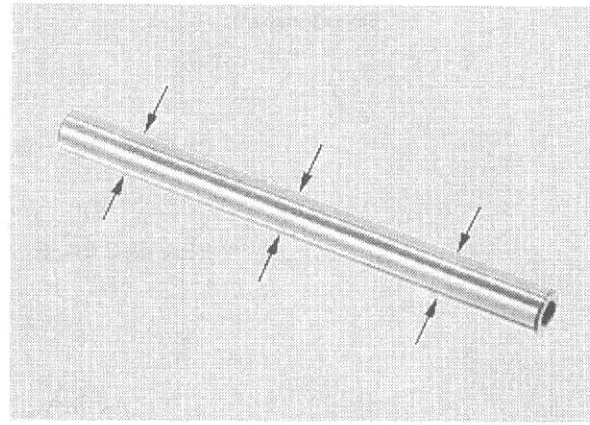


Measure the O.D. of the shift fork shaft.

**SERVICE LIMIT:** 11.95 mm (0.470 in)

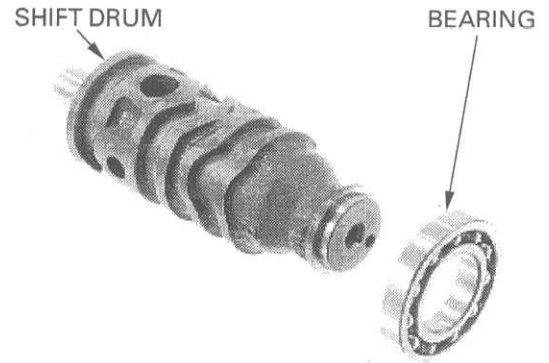


Inspect the shift drum grooves for wear or damage.

Turn the outer race of the shift drum bearing with your finger.

The bearing should turn smoothly and freely without excessive play.

If necessary, replace the bearing.



**ASSEMBLY**

**Mainshaft:**

