

NOTE

- After installation, check that there are no oil leaks.

Requisite Service

- Engine removal/installation (page 6-2)

Procedure		Qty	Remarks
	Removal Order		Installation is in the reverse order of removal.
(1)	Oil pipe mounting bolt	1	
(2)	Oil pipe bolt	2	
(3)	Sealing washer	4	
(4)	Oil pipe A	1	NOTE • Be careful not to bend oil pipe.
(5)	Countershaft bearing cover bolt	10	
(6)	Oil pipe stay	1	
(7)	Countershaft bearing cover	1	
(8)	Gasket	1	
(9)	Oil orifice	1	
(10)	O-ring	1	
(11)	Oil seal	1	
(12)	Oil seal	1	