



OIL PAN INSTALLATION

Install the oil pan with a new gasket.

Tighten the oil pan bolts in 2-3 steps in a criss cross pattern.

Replace the O-rings on the right and left oil hoses with new ones.

Install the right and left oil hoses and tighten the bolts.

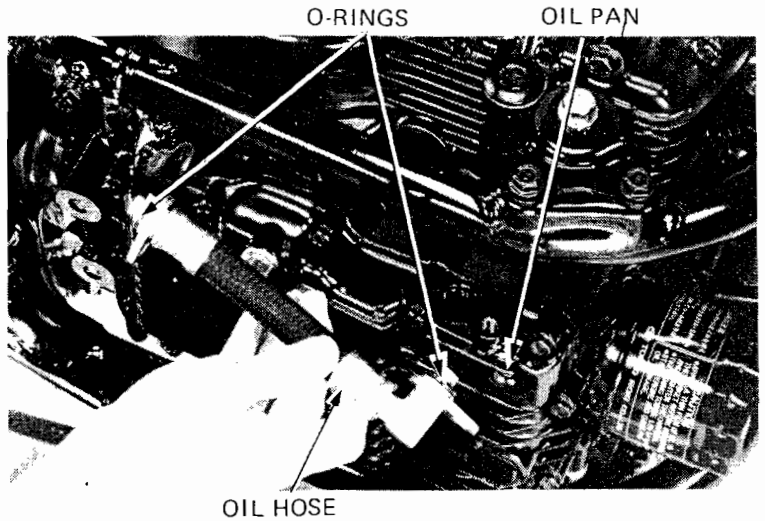
TORQUE:

8 mm socket bolts → 24-30 N·m
(2.4-3.0 kg·m, 17-22 ft·lb)

6 mm SH bolts → 10-15 N·m
(1.0-1.5 kg·m, 7-11 ft·lb)

Install the exhaust pipes (Page 17-2).

Fill the crankcase with the recommended oil (Page 2-1).



OIL PUMP

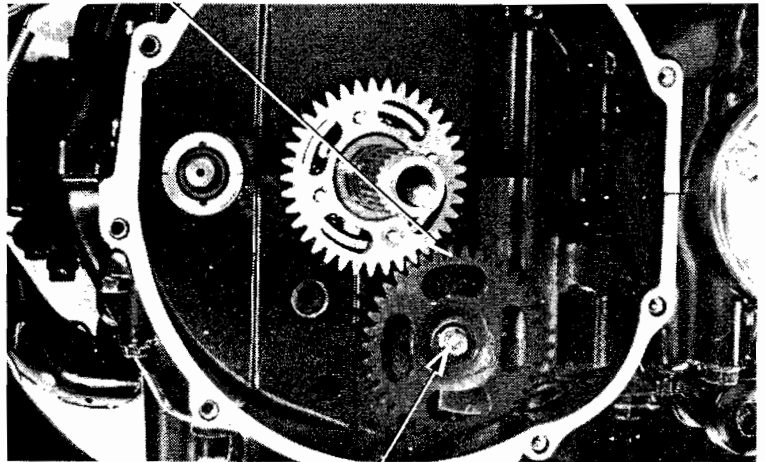
REMOVAL

Remove the following parts:

- clutch assembly (Page 8-10).
- exhaust pipes (Page 17-2).
- oil pan (Page 2-5).
- oil strainer (Page 2-6).

Remove the bolt attaching the oil pump driven gear to the oil pump and the driven gear.

OIL PUMP DRIVEN GEAR



BOLT

Remove the oil pipes.

OIL PIPES

