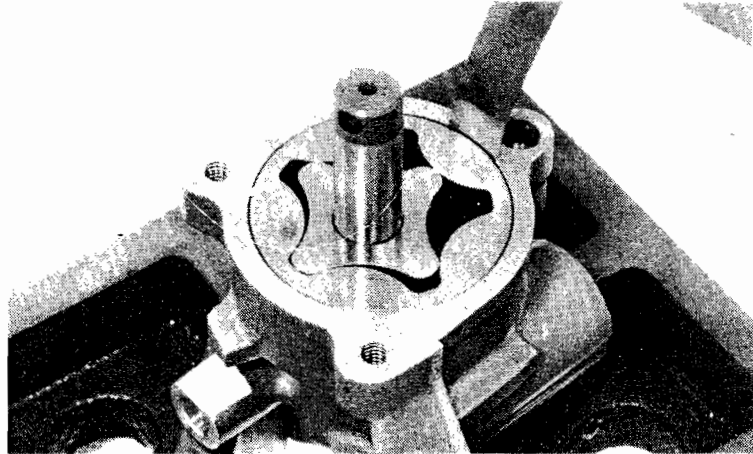




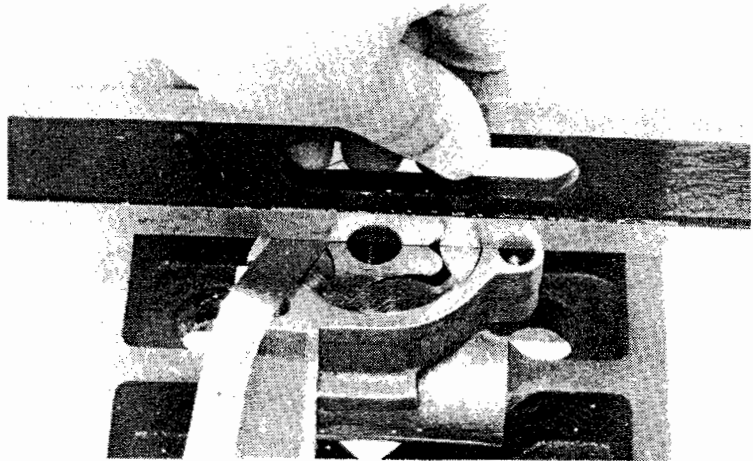
sure the pump body clearance.

SERVICE LIMIT: 0.35 mm (0.014 in)



Remove the pump shaft and measure the pump end clearance.

SERVICE LIMIT: 0.10 mm (0.004 in)



ASSEMBLY

Coat all components with clean engine oil and then assemble the oil pump in the reverse order of disassembly.

Make sure the oil pump shaft rotates freely after assembling the oil pump.

