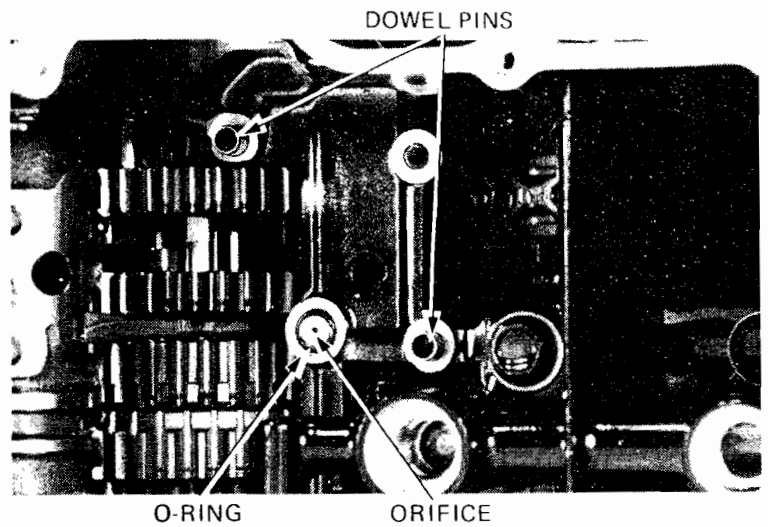


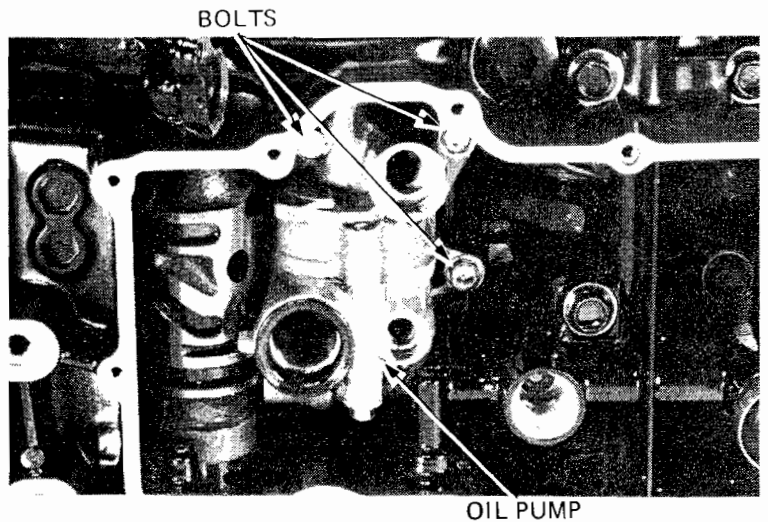


INSTALLATION

Install the two dowel pins onto the lower crankcase. Make sure the orifice is not clogged. Install the orifice and a new O-ring.



Install the oil pump onto the lower crankcase and tighten the three mounting bolts.



Replace the O-rings on the oil pipes with new ones. Apply engine oil to the O-rings and install the oil pipes.

Install the following parts:

- oil strainer (Page 2-6)
- oil pan (Page 2-7)
- exhaust pipes (Page 17-2)
- oil pump driven gear and clutch (Page 8-13)

Fill the crankcase with the recommended oil (Page 2-1).

