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## SERVICE INFORMATION

### GENERAL

**WARNING**

*Gasoline is extremely flammable and is explosive under certain conditions. Work in a well ventilated area. Do not smoke or allow flames or sparks in the work area.*

- When disassembling fuel system parts, note the locations of the O-rings. Replace them during assembly.
- The float bowls have drain plugs that can be loosened to drain residual gasoline.

### SPECIFICATIONS

ITEM	
Throttle bore	34 mm (1.34 in)
Venturi dia.	Primary: 10.1 mm (0.40 in) Secondary: 30.8 mm (1.21 in)
Identification mark	VE65A, California type: VE77A
Float level	18.5 mm (0.73 in)
Main jet	#115
Slow jet	#35
Idle speed	1,000 ± 100 rpm
Throttle grip free play	2-6 mm (0.08-0.24 in)
Fast idle	2,500 ± 500 rpm
Pilot screw opening	See page 4-13

### TOOLS

**Special**

Carburetor pilot screw wrench 07908-4220201

**Common**

Float gauge 07401-0010000