



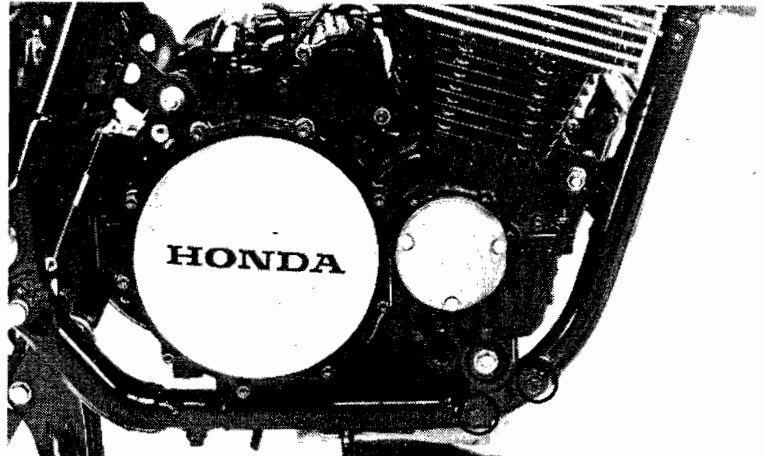
Place a floor jack or other adjustable support under the engine.

NOTE

The jack height must be continuously adjusted so that the mounting bolts can be removed, and so stress is relieved from other bolts until they are removed.

Remove the engine mounting bolts and brackets.

Remove the engine from the right side.



ENGINE INSTALLATION

Engine installation is essentially the reverse of removal.

Use a floor jack or other adjustable support to carefully maneuver the engine into place.

CAUTION

Carefully align mounting points with the jack to prevent damage to mounting bolt threads, wire harness and cables.

Tighten the all fasteners to the specified torque:

ENGINE MOUNT BOLTS:

- 10 mm: 45–60 N·m
(4.5–6.0 kg·m, 32–43 ft·lb)
- 8 mm: 20–30 N·m
(2.0–3.0 kg·m, 14–22 ft·lb)

NOTE

- The front hanger brackets have "R" (right) or "L" (left) marks on their inside surfaces.
- Route the wires and cables properly (Page 1-9).
- Fill the crankcase to the proper level with the recommended oil (Page 2-1).
- Perform the following inspection and adjustments:
 - Throttle operation (Page 3-5).
 - Clutch (Page 3-14).

