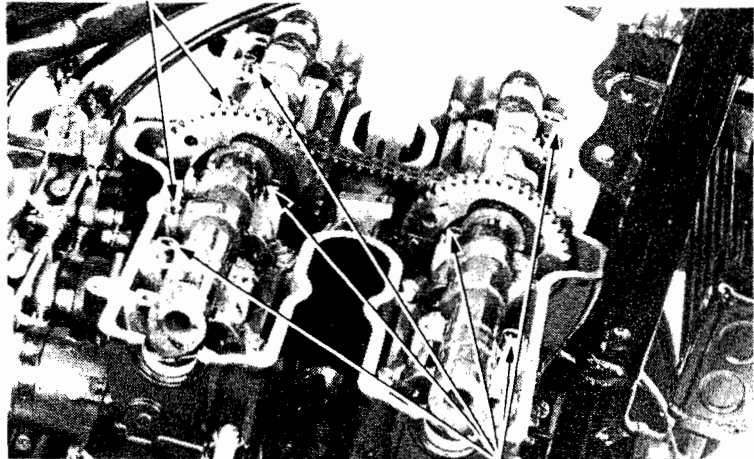




Install the two oil orifices and O-rings.
Install the camshaft holder dowel pins.

OIL ORIFICES/O-RINGS



DOWEL PINS

Install each camshaft holder on its original position.

NOTE

The camshaft holders have their location marks.
 "INR" mark: Intake right
 "INL" mark: Intake left
 "EXR" mark: Exhaust right
 "EXL" mark: Exhaust left

Tighten the camshaft holder bolts to the specified torque in a crisscross pattern in 2-3 steps.

TORQUE: 12-16 N·m
(1.2-1.6 kg·m, 9-12 ft·lb)

Align the "IN" marks on the intake cam sprocket and "EX" mark on the exhaust cam sprocket with the cylinder head upper surface.

The "RH" marks should be facing up and right side of the engine as shown.

Place the cam chain over the cam sprockets.

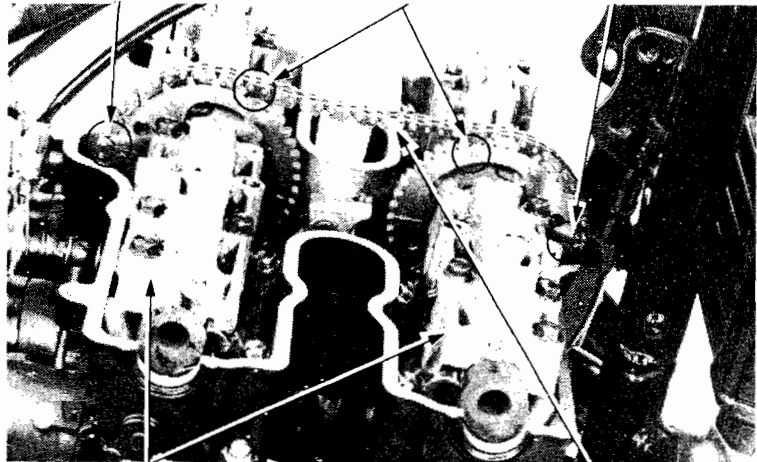
Install the cam sprockets onto the camshaft flange shoulders.

Align the cam sprocket bolt holes by turning the crankshaft slightly counterclockwise and install the cam sprocket bolts.

Tighten the sprocket bolts to the specified torque.

TORQUE: 18-20 N·m
(1.8-2.0 kg·m, 13-14 ft·lb)

"IN" MARK "RH" MARK "EX" MARK



CAMSHAFT HOLDERS

CAM CHAIN

CAM SPROCKET BOLTS

