



Fill the defoaming chambers in the camshaft holders with clean engine oil.

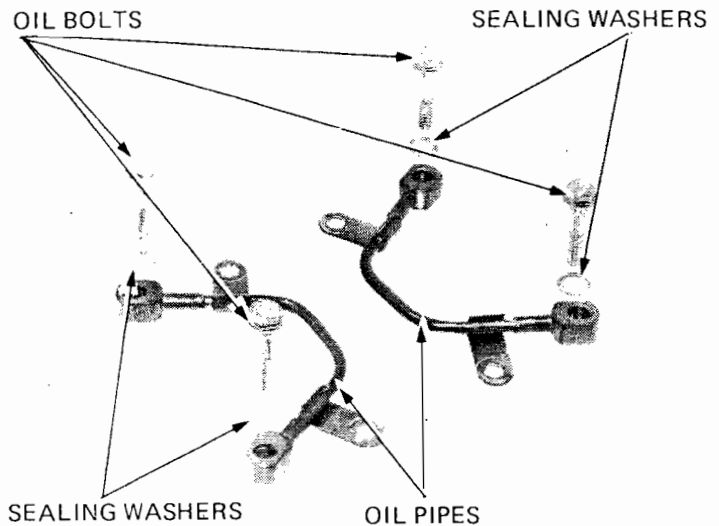
Realign the pulse rotor "T" mark with the index mark on the crankcase and make sure that the "IN" and "EX" marks align with the cylinder head upper surface.

Push the cam chain tensioner lock pin to the rear to free the cam chain tensioner.



Blow the oil pipes and oil bolts with compressed air. Make sure that the oil bolt sealing washers are in good condition and install the oil pipes.

TORQUE: 10–14 N·m
(1.0–1.4 kg·m, 7–10 ft·lb)



Install the defoaming chamber covers with the socket bolts.

Install the cam chain guard with four bolts.

TORQUE: 12–16 N·m
(1.2–1.6 kg·m, 9–12 ft·lb)

Install the cylinder head cover dowel pins.

