

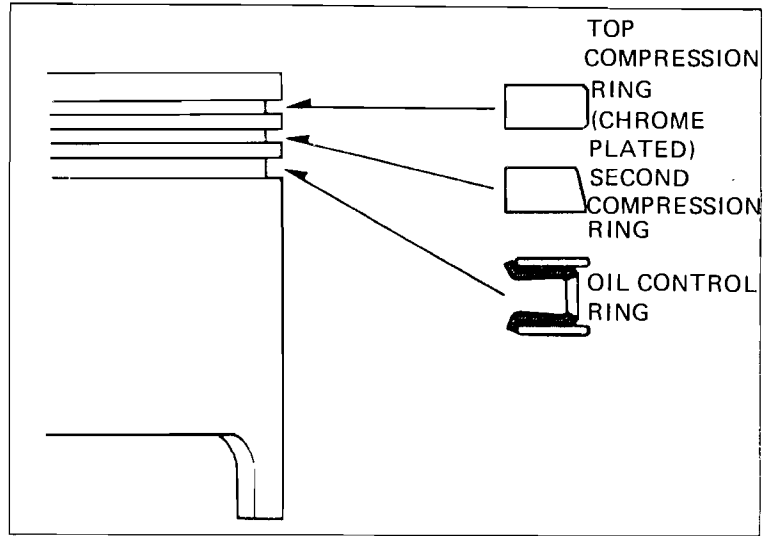


**PISTON RING INSTALLATION**

Install the piston rings with the markings facing up.

**NOTE**

After installation, the rings should rotate freely in the grooves.



Space the piston ring end gaps 120 degrees apart.  
Do not align the gaps in the oil ring side rails.

