



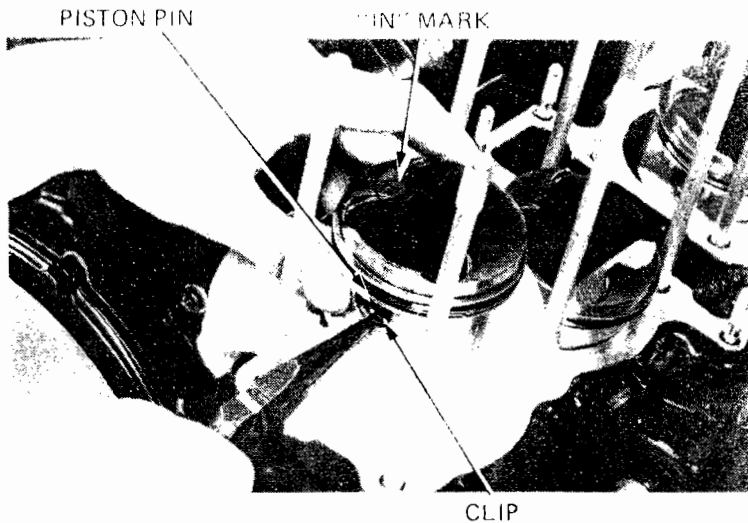
PISTON INSTALLATION

Apply molybdenum disulfide grease to the connecting rod small ends.

Install the pistons, piston pins and clips. Be careful not to drop clips into the crankcase.

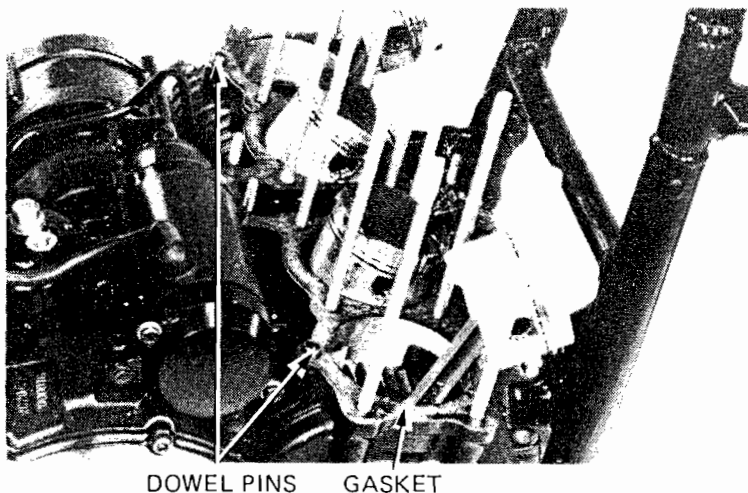
NOTE

- Position the "IN" mark on the piston crown toward the intake side.
- Install the pistons in their original positions.



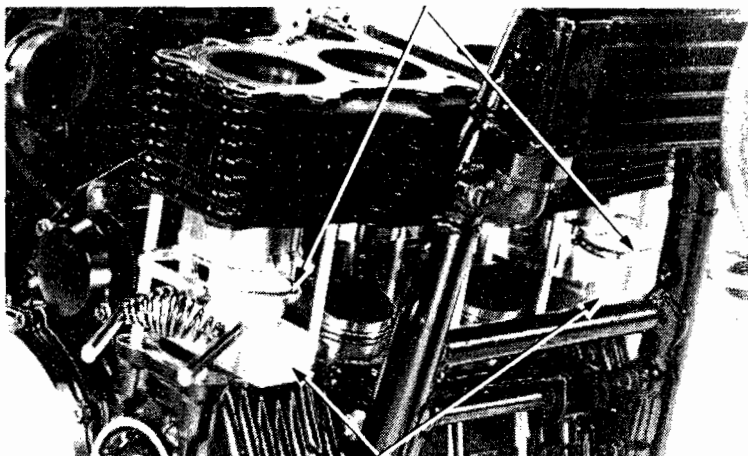
CYLINDER INSTALLATION

Install the dowel pins and a new gasket



Position the No. 1 and No. 4 pistons at T.D.C.
 Insert the piston bases under the pistons and attach piston ring compressors to the No. 1 and No. 4 pistons.
 Slide the cylinder over the pistons.
 Remove the piston bases and compressors.

PISTON RING COMPRESSOR (2 PCS)
07954-2830000



PISTON BASE (2 PCS)
07958-3000000